

GROUP 3

REAR QUARTER

SECTIONS IN GROUP 3

Section	Subject	Page
3-A	Rear Quarter Trim Hardware and Sealing.....	3-1

SECTION 3-A

REAR QUARTER TRIM, HARDWARE AND SEALING

CONTENTS OF SECTION 3-A

Paragraph	Subject	Page	Paragraph	Subject	Page
3-1	Description.....	3-1	3-4	Rear Quarter—"19", "29", "39" and "69" Styles.....	3-9
3-2	Rear Quarter—"11" Styles.....	3-1	3-5	Rear Quarter—"67" Styles.....	3-10
3-3	Rear Quarter—"37" Styles.....	3-6	3-6	Rear Quarter Sealing.....	3-12

3-1 DESCRIPTION

The rear quarter section is divided according to body styles as follows:

- "11" Style Bodies
- "37" Style Bodies
- "19" and "29" Style Bodies
- "67" Style Bodies

Figures 3-1, 3-2 and 3-3 are phantom views which identify and show the relationship of major component parts of the rear quarter section of "11", "37" and "67" style bodies.

retaining nails from tacking strip; then lift trim assembly upwards to disengage from retainers at top of rear quarter inner panel and remove assembly from quarter panel.

NOTE: On styles with electrically-operated windows, disengage trim assembly from retainers at top of inner panel; then disconnect window switch junction block from switch and remove trim assembly.

4. To install rear quarter trim assembly, reverse removal procedure.

3-2 REAR QUARTER— "11" STYLES

a. Removal and Installation of Trim Assembly

1. Remove rear seat cushion and seat back assemblies.

2. Remove rear quarter garnish molding and rear quarter arm rest assembly. On styles with manually operated windows, remove window regulator handle.

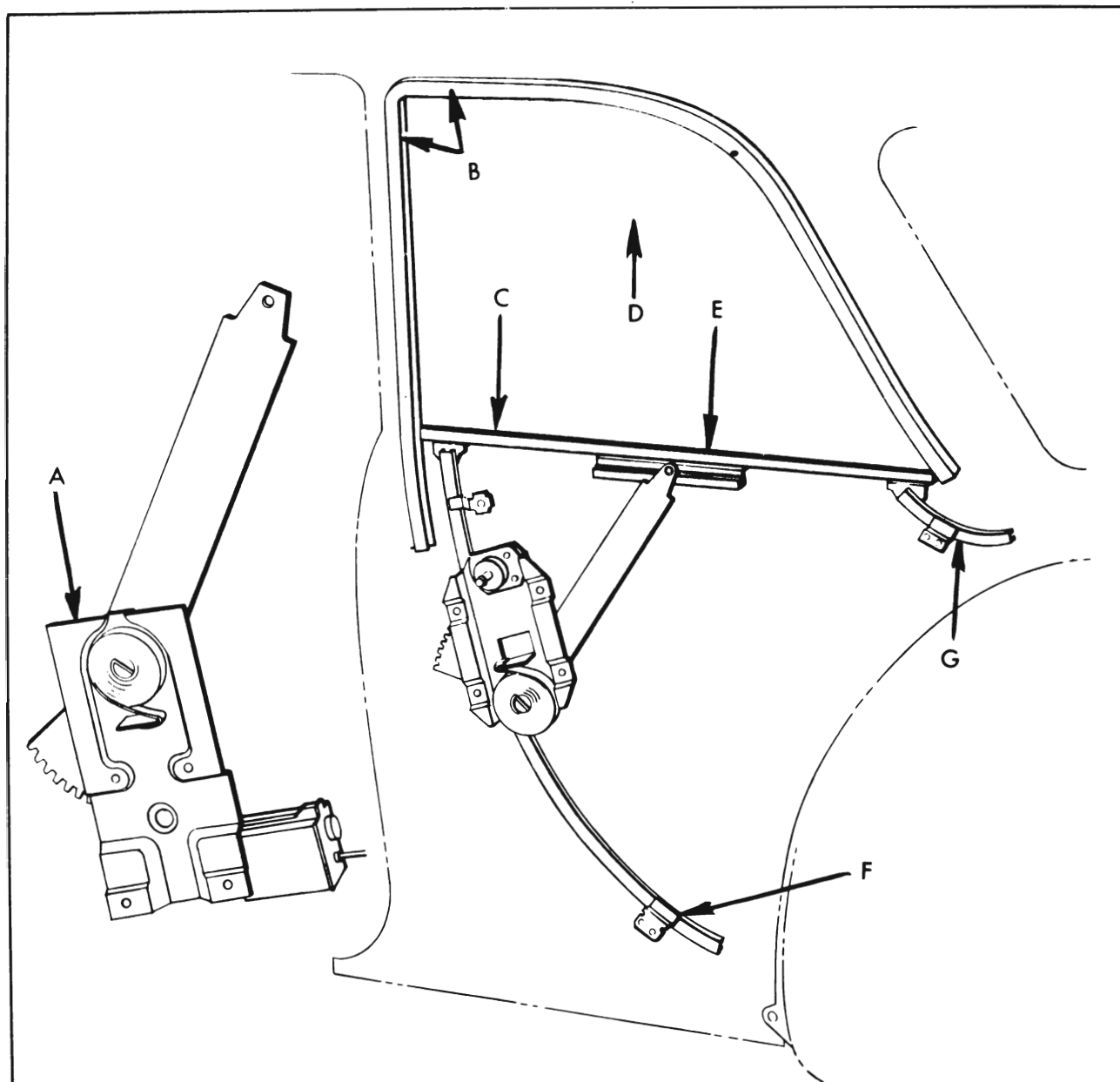
3. Using a trim panel removing tool No. J-6335, carefully pry rear quarter trim assembly

b. Removal and Installation of Window Glass Run Channel

1. Lower rear quarter window. Remove rear quarter window garnish molding, rear quarter trim assembly.

2. Remove rear quarter window glass run channel attaching screw (Figure 3-4). Carefully remove glass run channel from retainers in rear quarter pillar and side roof rail.

3. To install glass run channel, reverse removal procedure.



- A. REAR QUARTER WINDOW ELECTRIC MOTOR AND REGULATOR ASSEMBLY
- B. REAR QUARTER WINDOW GLASS RUN CHANNEL
- C. REAR QUARTER WINDOW REGULATOR ASSEMBLY - MANUAL
- D. REAR QUARTER WINDOW ASSEMBLY
- E. REAR QUARTER WINDOW LOWER SASH CHANNEL CAM
- F. REAR QUARTER WINDOW FRONT GUIDE ASSEMBLY
- G. REAR QUARTER WINDOW REAR GUIDE ASSEMBLY

Figure 3-1—Phantom View of Rear Quarter - "11" Styles

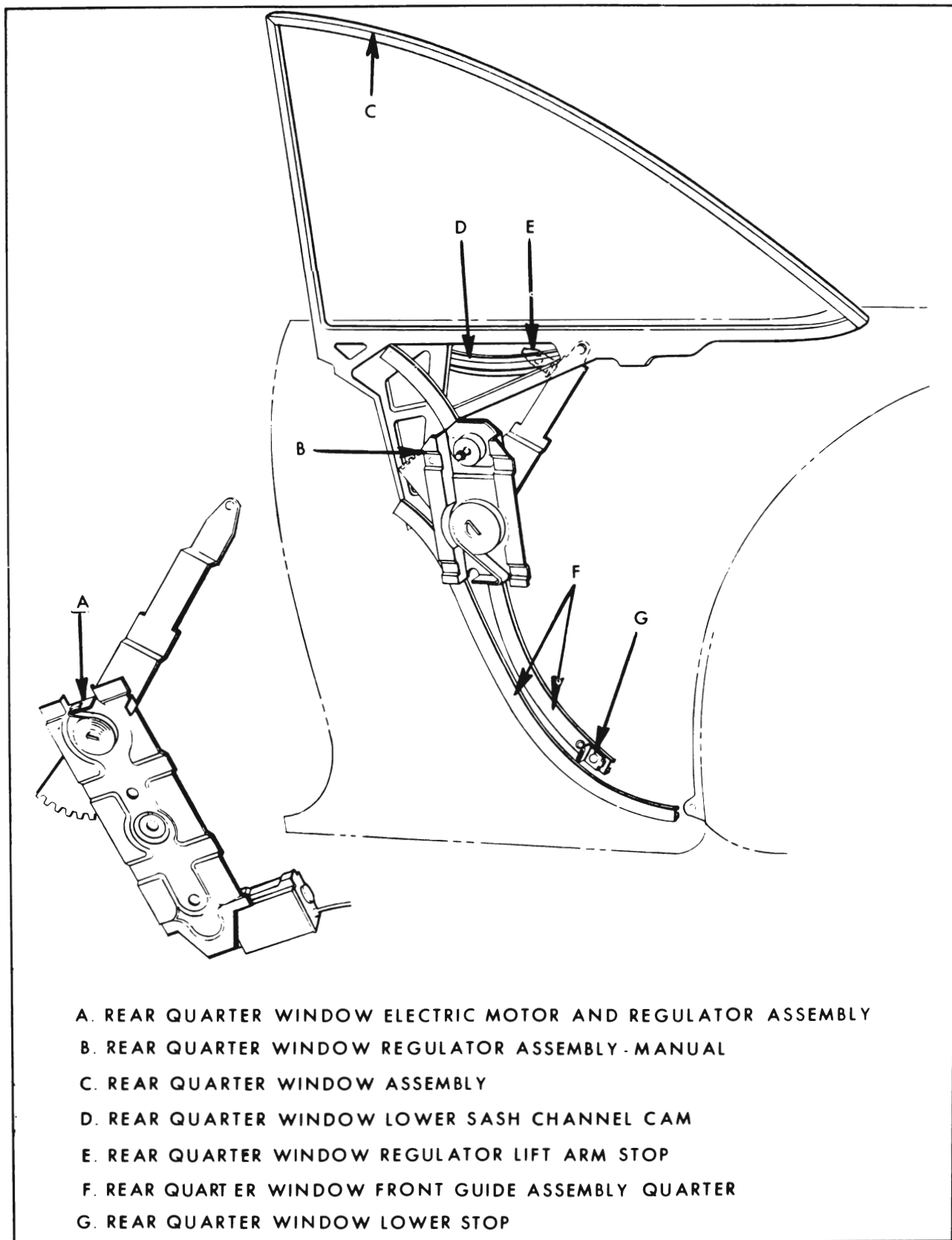
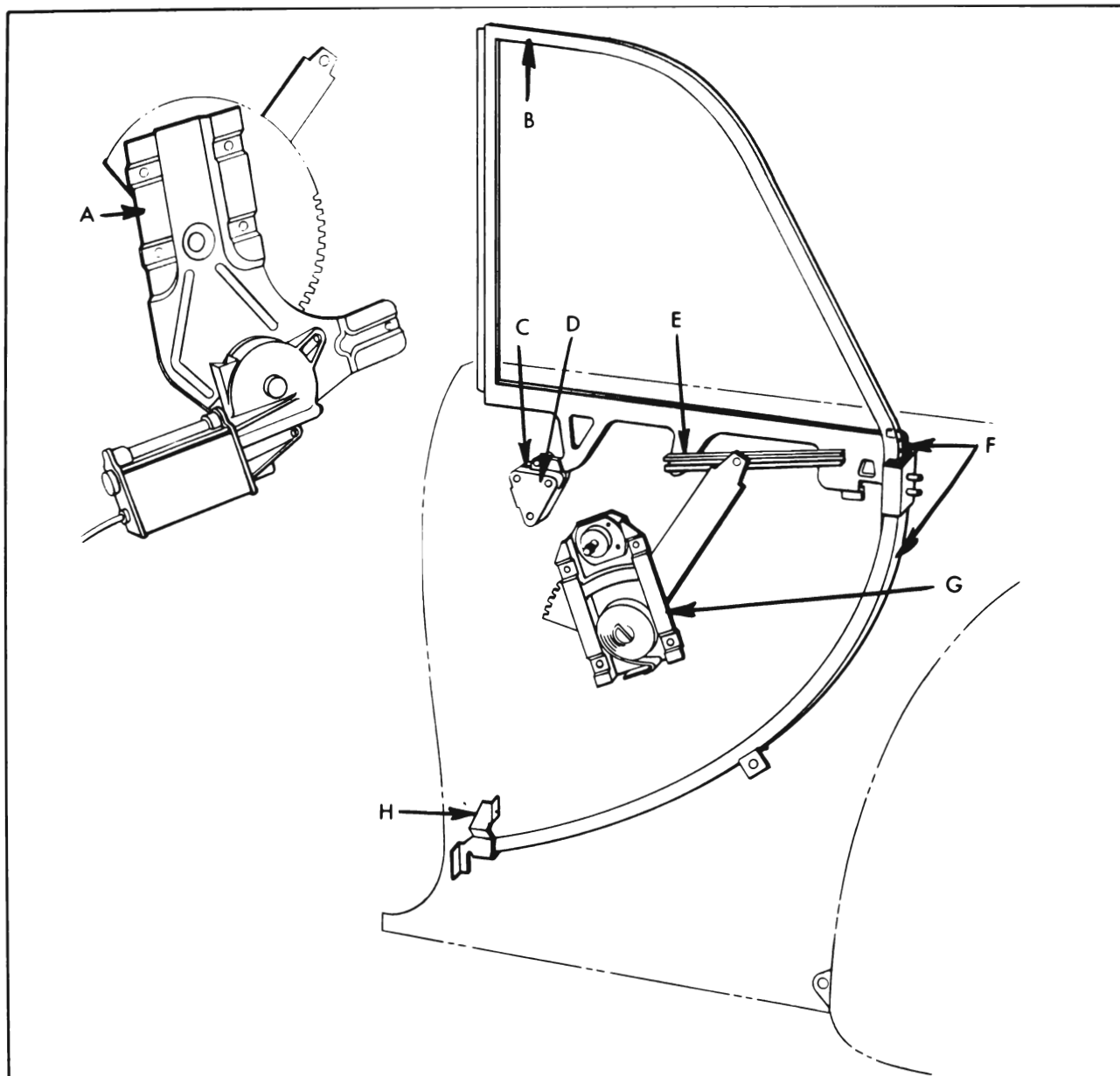


Figure 3-2—Phantom View of Rear Quarter - "37" Styles



- A. REAR QUARTER WINDOW ELECTRIC MOTOR AND REGULATOR ASSEMBLY
- B. REAR QUARTER WINDOW ASSEMBLY
- C. REAR QUARTER WINDOW HINGE BOLT
- D. REAR QUARTER WINDOW HINGE ADJUSTING PLATE
- E. REAR QUARTER WINDOW LOWER SASH CHANNEL CAM
- F. REAR QUARTER WINDOW GUIDE ASSEMBLY - INCLUDES WINDOW UPPER STOP
- G. REAR QUARTER WINDOW REGULATOR - MANUAL
- H. REAR QUARTER WINDOW LOWER STOP

Figure 3-3—Phantom View of Rear Quarter - "67" Styles

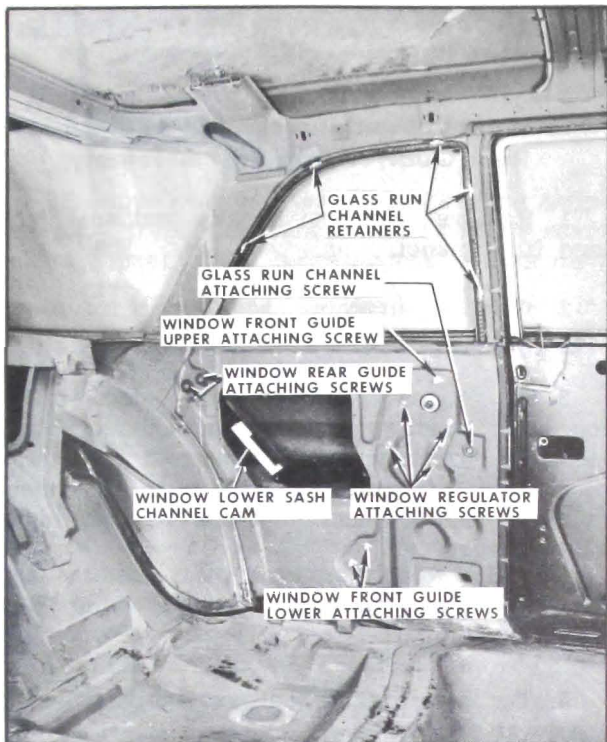


Figure 3-4—Rear Quarter Hardware - "11" Style

c. Removal and Installation of Quarter Window

1. Lower rear quarter window. Remove rear quarter window garnish molding. Remove rear quarter arm rest and quarter trim assembly.
2. Remove access hole cover from inner panel. Loosen window front guide upper attaching screw. Remove window rear guide attaching screws and remove guide. See Figure 3-4.
3. Lift rear quarter window assembly upward and rearward and disengage window cam from regulator arm roller. Tilt window inward, disengage window from front guide and remove window from between rear quarter panels.
4. To install rear quarter window assembly, reverse removal procedure. Prior to installing the window lower sash channel cam, lubricate channel of cam with Lubriplate or its equivalent along length of channel.

Adjust rear quarter window for proper alignment and operation as described under "Rear Quarter Window Adjustments" for "11" styles.

Seal large access hole cover and front guide upper attaching screw as specified under "Rear Quarter Inner Panel Sealing" for "11" styles.

d. Window Adjustment

To adjust rear quarter window fore or aft, loosen front guide attaching screw (Figure 3-4). Adjust window and guide fore or aft as required and tighten attaching screws.

e. Removal and Installation of Window Glass Run Outer Sealing Strip

1. Remove rear quarter trim assembly.
2. Remove screws securing sealing strip to return flange of rear quarter outer panel and remove sealing strip.
3. To install rear quarter window glass run outer sealing strip, reverse removal procedure.

f. Removal and Installation of Window Front Guide Assembly

1. Remove rear quarter trim assembly.
2. Remove access hole cover from inner panel.
3. Remove front guide upper and lower attaching screws (Figure 3-4). Disengage guide from roller on window lower sash channel; move front guide assembly rearward between panels sufficiently to allow upper end of guide to be started out through large access hole, then remove guide assembly.
4. To install front guide assembly, reverse removal procedure. Prior to installing guide, lubricate channel of guide with Lubriplate or its equivalent along entire length of channel.

Adjust rear quarter guide for proper window alignment and operation as described under "Rear Quarter Window Adjustments" for "11" styles. Seal inner panel hole cover and front guide attaching screws as specified under "Rear Quarter Inner Panel Sealing".

g. Removal and Installation of Window Rear Guide Assembly

1. Remove rear quarter trim assembly.
2. Remove large access hole cover from inner panel.
3. Remove rear guide attaching screws (Figure 3-4).
4. Disengage rear guide from roller on window lower sash channel and remove rear guide from body.

5. To install rear guide assembly, reverse removal procedure. Prior to installation of guide lubricate channel of guide with Lubriplate or its equivalent. Seal inner panel access hole cover and rear guide attaching screws as specified under "Rear Quarter Inner Panel Sealing".

h. Removal and Installation of Window Regulator Assembly—Manual and Electric

1. Lower rear quarter window and remove rear quarter trim assembly.

2. Remove access hole cover from inner panel. Remove front guide upper attaching screw and glass run channel attaching screw. (See Figure 3-4.)

3. On styles equipped with electric window regulators, disconnect feed wire plug from electric motor.

CAUTION: DO NOT OPERATE REGULATOR MOTOR after the window assembly is disengaged from the regulator or after the regulator assembly is removed from the body. Operation of the motor with the load removed may damage the unit.

4. Remove window regulator attaching screws (Figure 3-4); disengage regulator arm roller from window lower sash channel and remove regulator assembly through large access hole.

NOTE: The procedure for removing the electric motor from the rear quarter window regulator is described and illustrated under "Rear Door and/or Rear Quarter Window Regulator Electric Motor Assembly" in the Door Section.

5. To install window regulator assembly, reverse removal procedure. Prior to installing regulator, lubricate regulator and window guide cams as outlined in "Lubrications" section.

Seal access hole cover and any screws which have been disturbed as specified under "Rear Quarter Inner Panel Water Deflector".

Adjust window front guide as specified under "Rear Quarter Window Adjustments" for "11" styles.

Check operation of window prior to installing rear quarter trim and inside hardware.

3-3 REAR QUARTER "37" STYLES

a. Removal and Installation of Rear Quarter Arm Rest Assembly

1. Remove rear seat cushion and seat back and filler panel.

2. Remove attaching screws at front and rear of arm rest.

3. On styles equipped with electrically-operated windows and/or rear quarter cigar lighter, carefully detach arm rest from rear quarter inner panel sufficiently to disconnect window switch junction block and/or cigar lighter wires.

4. Remove arm rest assembly from rear quarter panel.

5. To install arm rest assembly, reverse removal procedure.

Where present, check operation of power operated rear quarter window and/or rear quarter cigar lighter.

b. Removal and Installation of Trim Assembly

1. Remove rear seat cushion and seat back assemblies and back window side garnish molding.

2. Remove rear quarter arm rest assembly.

3. On styles with manually-operated windows, remove window regulator handle and anti-friction washer.

4. Remove three screws securing rear quarter panel filler to quarter panel and remove filler.

5. Using a trim panel removing tool No. J-6335, carefully pry trim assembly retaining nails from tacking strip; then, lift trim assembly upward to disengage from retainers at top of rear quarter inner panel and remove assembly from body.

6. To install rear quarter trim assembly, reverse removal procedure.

NOTE: If any retaining nails are broken off, they can be replaced with door trim assembly nailing strip replacement tabs which are available as a service part.

c. Removal and Installation of Window Assembly—Manual or Electric

1. Remove rear seat cushion and back assemblies and rear quarter arm rest and trim assemblies.

2. Remove rear quarter window sealing strip assembly from side roof rail and remove rear quarter inner panel large access hole cover.

NOTE: On styles equipped with electric window regulators, disconnect feed wire connector from electric motor.

CAUTION: DO NOT OPERATE REGULATOR MOTOR after the window assembly is disengaged from the regulator. Operation of the motor with the load removed may damage the unit.

3. With the rear quarter window in the down position remove the lower sash channel cam attaching screws (Figure 3-5). Detach cam from roller on regulator arm and remove cam.

4. Loosen rear quarter window front guide attaching screws (Figure 3-5).

5. Lift rear quarter window upward and disengage rollers on window lower sash channel frame from channels of rear quarter window front guide assembly, then remove window from between inner and outer panels.

6. To install rear quarter window assembly, reverse removal procedure. Prior to installation of the window lower sash channel cam,

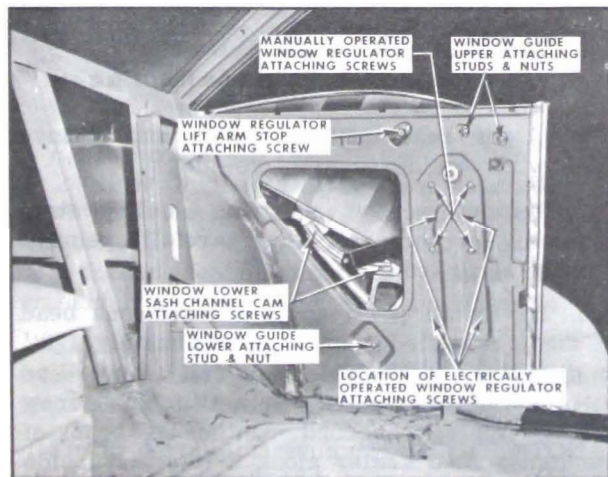


Figure 3-5—Rear Quarter Hardware - "37" Styles

lubricate channels of cam and guide with Lubriplate or its equivalent along entire length of channels.

Adjust rear quarter window for proper alignment and operation as described under "Rear Quarter Window Adjustments" for "37" styles. Seal all rear quarter hardware attachments which have been disturbed and inner panel access hole cover as specified under "Rear Quarter Inner Panel Sealing" for "37" styles.

d. Window Adjustments

1. Remove rear seat cushion and seat back assemblies. Remove rear quarter arm rest and trim assemblies.

2. To adjust the window fore or aft, loosen the front guide attaching stud nuts (Figure 3-5). Move the window and guides fore or aft as required; then tighten the front guide attaching stud nuts.

3. To adjust the rear quarter window in or out, loosen the window front guide upper attaching stud nuts (Figure 3-5). Adjust the studs in or out as required; then tighten stud nuts.

4. To limit the forward and upward travel of the rear quarter window, adjust the regulator lift arm stop (Figure 3-5) as required.

5. To limit the down travel of the rear quarter window, remove the inner panel large access hole cover, loosen the lower stop assembly attaching bolt (located at the lower end of the window front guide cam) and adjust stop up or down as required.

NOTE: After performing window adjustments, seal hardware attaching screws which have been disturbed, as specified under "Rear Quarter Inner Panel Sealing" for "37" styles.

e. Removal and Installation of Window Regulator Assembly—Manual or Electric

1. Lower rear quarter window. Remove seat cushion and back assemblies and rear quarter arm rest and trim assemblies.

2. Remove rear quarter inner panel large access hole cover.

NOTE: On styles equipped with electric window regulators, disconnect feed wire plug from electric motor.

CAUTION: DO NOT OPERATE REGULATOR MOTOR after the window assembly is disengaged from the regulator or after the regulator assembly is removed from the body. Operation of the motor with the load removed may damage the unit.

3. Remove window lower sash channel cam attaching screws (Figure 3-5). Detach cam from roller on regulator lift arm and remove cam.

Lift window to up position and prop in up position.

4. Remove front guide upper and lower attaching stud nuts (Figure 3-5). Disengage guide cams from rollers on window lower sash channel frame; then remove guide from between quarter panels.

5. Remove rear quarter window regulator attaching screws (Figure 3-5); then remove regulator assembly through large access hole.

NOTE: The procedure for removing the electric motor from the rear quarter window regulator is described and illustrated under "Rear Door and/or Rear Quarter Window Regulator Electric Motor Assembly" in the Door Section.

6. To install the rear quarter window regulator assembly, reverse removal procedure. Seal window regulator attaching points as specified under "Rear Quarter Inner Panel Sealing" for "37" styles.

f. Removal and Installation of Window Regulator Electric Motor Assembly

See "Rear Door and/or Rear Quarter Window Regulator Electric Motor Assembly" in the Door Section.

g. Removal and Installation of Window Front Guide Assembly

1. Remove rear seat cushion and seat back. Remove rear quarter arm rest and trim assemblies. Remove rear quarter inner panel large access hole cover.

2. With window in up position remove the window front guide upper and lower attaching stud nuts (Figure 3-5).

3. Maneuver guide assembly between rear quarter panels so that upper end of guide can be started out of large access hole; then remove guide assembly.

4. To install rear quarter window front guide assembly, reverse removal procedure. Prior to installation of the front guide assembly, lubricate channels of guide with Lubriplate or its equivalent along full length of channels.

Adjust front guide assembly for proper window alignment and operation as described under "Rear Quarter Window Adjustments" for "37" styles.

Seal front guide attaching screws as specified under "Rear Quarter Inner Panel Sealing" for "37" styles.

h. Removal and Installation of Window Glass Run Outer Sealing Strip

1. Remove rear seat cushion and back assemblies. Remove rear quarter arm rest and trim assemblies.

2. Remove rear quarter inner panel large access hole cover. Loosen window lower stop attaching screw located on lower end of window front guide assembly; then operate window to the extreme low position.

3. Remove sealing strip attaching screws and remove sealing strip from body.

4. To install rear quarter window glass run outer sealing strip, reverse removal procedure.

i. Removal and Installation of Window Sealing Strip (At Roof Rail)

1. Lower rear quarter window and remove back window side garnish molding.

2. Remove screws securing sealing strip assembly to roof rail; then carefully remove sealing strip from roof rail.

3. To install, first apply a continuous bead of medium-bodied sealer (approximately 1/8" in diameter) to the side roof rail along a line just outside the sealing strip attaching screw holes. Apply a second continuous bead of medium-bodied sealer along a line just inside sealing strip attaching screw holes.

4. To install, reverse removal procedure.

3-4 REAR QUARTER—"19", "29", "39" AND "69" STYLES

a. Removal and Installation of Rear Quarter Lower Trim Assembly— "69" Styles

1. Remove rear seat cushion and seat back.
2. Remove back window side garnish molding and side roof rail rear finishing molding. On "19" and "29" styles remove rear quarter window front garnish molding. Remove screw securing metal trim support.
3. Using a trim panel removing tool No. J-6335, carefully pry trim assembly retaining nails from tacking strip; then lift trim assembly upward to disengage from retainers at top of rear quarter inner panel and remove assembly from quarter panel.
4. To install rear quarter trim assembly, reverse removal procedure.

b. Removal and Installation of Rear Quarter Upper Trim Assembly— "39" Styles

1. Remove rear seat cushion and seat back, and remove rear quarter lower trim assembly.
2. Carefully break cement bond securing trim foundation to quarter panel; then remove trim assembly from quarter panel.
3. To install, first apply trim cement to contacting surfaces of trim foundation and quarter panel; then position trim to quarter panel and press or roll cemented areas to assure a good cement bond. Install rear quarter lower trim assembly and rear seat cushion and back.

c. Removal and Installation of Rear Quarter Upper Trim Assembly— "19" and "29" Styles

1. Remove back window side garnish molding and side roof rail rear finishing molding.
2. Carefully break cement bond securing trim foundation to quarter panel; then remove trim assembly from quarter panel.
3. To install, first apply trim cement to contacting surfaces of trim foundation and quarter panel; then position trim to quarter panel and press or roll cemented areas to

assure a good cement bond. Install back window side garnish molding and side roof rail rear finishing molding.

d. Removal and Installation of Quarter Window— "19" and "29" Styles

1. Remove rear seat cushion and seat back. Remove back window side garnish molding and rear quarter window front garnish molding. Remove rear quarter trim assembly.
2. On "19" styles, remove screws securing glass rubber channel retainer along bottom of window and retainer at front of window. On "29" styles, remove screws securing three glass rubber channel retainers at bottom of window and retainer at top of window.

Using a suitable tool, carefully break sealer bond between rubber channel and body opening.

3. Carefully push rear quarter glass and rubber channel assembly inward and remove assembly from opening.

NOTE: The rear quarter window rubber channel may be removed from the glass as a bench operation.

4. To install, reverse removal procedure. Prior to installing quarter window glass and rubber channel, clean off old sealer from rubber channel and body opening to insure a smooth sealing surface. Apply a ribbon of medium-bodied sealer in corner of rear quarter side outer panel rabbet, as indicated at "1" in Figure 3-6, completely around window opening. After glass and rubber channel have been installed, apply a bead of weatherstrip cement between outer surface of the glass and rubber

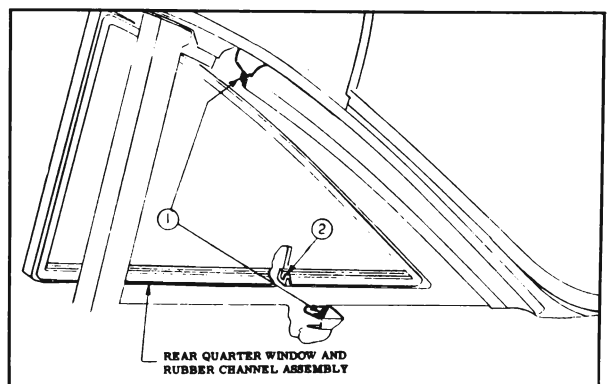


Figure 3-6—Rear Quarter Window—
"19" and "29" Styles

channel, as indicated at "2" in Figure 3-6, completely around the window and rubber channel. Clean off all excess sealer and cement.

3-5 REAR QUARTER—"67" STYLES

a. Removal and Installation of Folding Top Compartment Side Trim Panel Assembly

1. Remove rear seat cushion and seat back.
2. Remove attaching screws securing front and rear of side trim panel.
3. Raise trim panel and move it inboard.
4. Disconnect electrical leads, where present, and remove side trim panel.
5. To install folding top compartment side trim panel, reverse removal procedure.

b. Removal and Installation of Rear Quarter Trim Assembly

1. Remove folding top compartment side trim panel.
2. On styles with manually-operated windows, remove window regulator handle and anti-friction washer.

3. Using a trim panel removing tool No. J-6335, carefully pry trim assembly retaining nails from tacking strips; then lift assembly upward to disengage from retainers at top of rear quarter inner panel and remove assembly from body.

4. To install rear quarter trim assembly, reverse removal procedure.

NOTE: If any retaining nails are broken off, they can be replaced with door trim assembly nailing strip replacement tabs which are available as a service part.

c. Removal and Installation of Quarter Window Assembly—Manual or Electric

1. Lower folding top and operate rear quarter window to a half down position. Remove rear seat cushion and seat back. Remove folding top compartment side trim panel and rear quarter trim assembly.

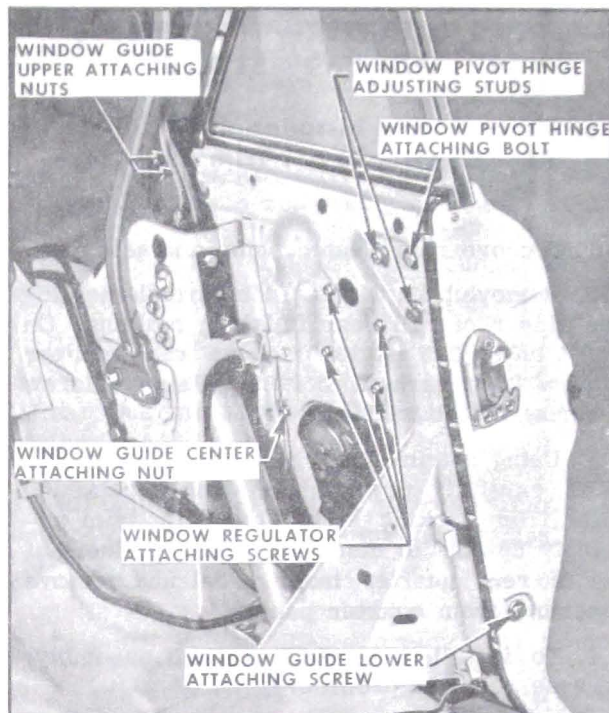


Figure 3-7—Rear Quarter Hardware—"67" Styles

2. On styles equipped with electric window regulators, remove access hole cover and disconnect the wiring harness electrical feed plug from the regulator motor.

CAUTION: DO NOT OPERATE REGULATOR MOTOR after window is disengaged from regulator. Operation of motor with load removed may damage the unit.

3. Remove window pivot bolt, shown in Figure 3-7. Disengage window male hinge from female hinge plate; then raise window to disconnect window lower sash channel cam from roller on window regulator lift arm and remove window.

4. To install rear quarter window assembly, reverse removal procedure. Prior to installation lubricate pivot hinge and window lower sash channel cam with Lubriplate or its equivalent.

Adjust rear quarter window for proper alignment and operation, as described under "Rear Quarter Window Adjustments" for "67" styles. Seal window pivot bolt and inner panel access hole as specified under "Rear Quarter Inner Panel Sealing" for "67" styles.

d. Quarter Window Adjustments

1. To adjust the limit of the rear quarter window up travel, loosen the window guide upper attaching screws (Figure 3-7); then adjust upper stop to desired position and tighten guide attaching screws.

2. To adjust the rear quarter window up or down or fore or aft; or to adjust the top or the rear of the window in or out, the folding top compartment side trim panel and rear quarter trim assembly must be removed to gain access to the pivot bolt and adjusting studs.

a. Up or down or fore or aft window adjustment: Loosen pivot bolt and both adjusting stud nuts (Figure 3-7). Position window as required; then tighten pivot bolt and stud nuts.

b. In or out adjustment of top of window: Loosen lower adjusting stud nuts and slightly loosen rear stud nut. Adjust lower stud in or out, as required; then tighten both stud nuts (Figure 3-7).

c. In or out adjustment of rear of window: Loosen pivot hinge rear adjusting stud nut and loosen slightly lower adjusting stud nut. Loosen window guide upper attaching nuts and center stud nut (Figure 3-7). Adjust rear adjusting stud in or out, as required; then tighten both stud nuts. Adjust window guide for proper alignment with window and tighten upper attaching nuts and center stud nut.

NOTE: After performing any rear quarter window adjustment, seal all attaching screws which have been disturbed as specified under "Rear Quarter Inner Panel Sealing" for "67" styles.

e. Removal and Installation of Quarter Window Regulator—Manual or Electric

1. Remove rear seat cushion and back, folding top compartment side trim panel and rear quarter trim assembly.

2. Remove rear quarter inner panel access hole cover.

3. Operate window to full up position and prop in up position.

4. On styles equipped with electric window regulators, disconnect feed wire plug from electric motor.

CAUTION: DO NOT OPERATE REGULATOR MOTOR after the regulator assembly is

disengaged from the window assembly or after it is removed from the body. Operation of the motor with the load removed may damage the unit.

5. Remove regulator attaching screws (Figure 3-7). Disengage regulator lift arm roller from window lower sash channel cam and remove regulator assembly through access hole.

6. To install window regulator assembly, reverse removal procedure.

Lubricate regulator sector, window cams and pivot hinge as specified under "Lubrication" Section.

Seal regulator attaching screws and inner panel access hole cover as specified under "Rear Quarter Inner Panel Sealing" for "67" styles.

f. Quarter Window Regulator—Electric Motor Assembly

The procedure for removing the electric motor from the rear quarter window regulator assembly is similar to the procedure described under "Rear Door and/or Rear Quarter Window Regulator Electric Motor Assembly" in the Door Section.

g. Removal and Installation of Quarter Window Guide

1. Remove rear seat cushion and seat back. Remove folding top compartment side trim panel and rear quarter trim assembly.

2. Remove inner panel access hole cover and rear quarter window assembly. On styles equipped with electric window regulators, remove window regulator assembly.

3. Remove window guide upper and center attaching nuts and lower attaching screw (Figure 3-7). Disengage window guide from behind window frame and remove guide through large access hole.

4. To install rear quarter window guide, reverse removal procedure. Adjust window guide for proper window alignment and operation as described under "Rear Quarter Window Adjustments" for "67" styles.

Seal window guide attaching screws, access hole plug at lock pillar and inner panel access hole cover as specified under "Rear Quarter Panel Sealing" for "67" styles.

3-6 REAR QUARTER SEALING

a. Removal and Installation of Quarter Window Glass Run Outer Sealing Strip—"67" Styles

1. Remove rear quarter window assembly.
2. Remove screws securing sealing strip to outer panel and remove strip.
3. To install rear quarter window glass run outer sealing strip, reverse removal procedure.

b. Quarter Inner Panel Sealing—"11", "37" and "67" Styles

Whenever the rear quarter inner panel seals have been disturbed, the area must be resealed before the rear quarter trim is reinstalled. Following are the rear quarter inner panel openings and hardware attaching openings which must be sealed to prevent water leakage and possible trim damage.

NOTE: When body caulking compound is used, work compound firmly to metal surfaces and feather edges out to obtain good adhesion.

c. Quarter Inner Panel Sealing

1. Large and Small Access Hole Covers - Prior to installation of access hole cover, apply a continuous bead of body caulking compound (approximately 1/8 inch diameter) across top and down sides of quarter inner panel along flange contacted by cover.

After installation of cover, apply body caulking compound at lower corners of cover, at locations "X", to seal openings where cover flange transition to inside of quarter panel occurs.

2. Window Guide Attaching Screws - Apply body caulking compound over window guide attaching screws and holes. Firmly press caulking compound to assure a good bond and watertight seal.

On convertible styles apply weatherstrip adhesive (black) around the window guide attaching hole plug to effect a seal between inner panel and plug.

3. Manual Window Regulator Attaching Screws - Apply weatherstrip adhesive (black) over attaching screws.

4. Electric Window Regulator Attaching Screws - Apply weatherstrip adhesive (black) over attaching screws.

5. Window Regulator Spindle Hole Sealing Washer - Apply weatherstrip adhesive over exposed surface of washer to seal pores of sponge rubber and joint between inner panel and washer.

On convertible coupe styles with electrically operated windows apply weatherstrip adhesive (black) around the manual regulator spindle hole; then apply waterproof body tape over spindle hole.

6. Wire Harness and Grommet Hole (Styles with Electrically Operated Windows) - Apply weatherstrip adhesive (black) around the grommet and wire to effect a seal between wire and grommet and between grommet and inner panel.

7. Wire Harness Clip Hole (Styles with Electrically Operated Windows) - Apply weatherstrip adhesive over hole.

8. Gage Slot - Apply waterproof body tape over slot.

Items 9 and 10 for "11" styles only (see Figure 3-8).

9. Arm Rest Anchor Nut ("11" styles only) - Apply body caulking compound over anchor nut and hole to effect a seal around anchor nut, hole and attaching screw when arm rest is installed.

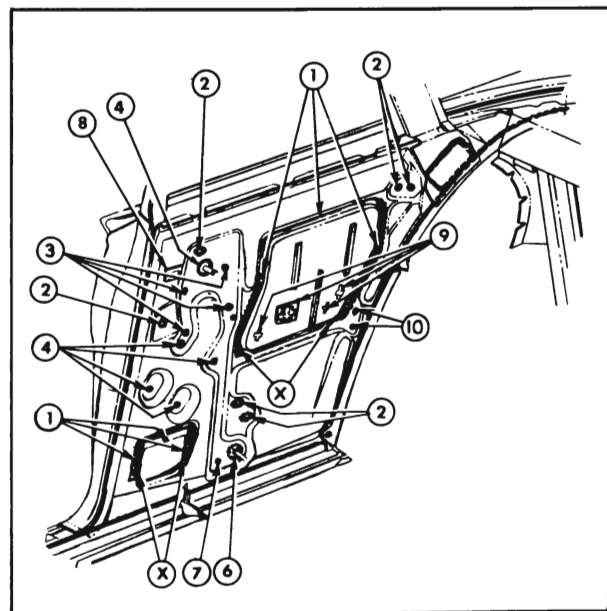


Figure 3-8—Quarter Inner Panel Sealing—"11" Styles

Arm Rest Anchor Nut Hole ("11" Styles Only) - Where anchor nuts are not used, apply waterproof body tape over hole. Press tape firmly to effect a good bond.

10. Window Stop Attaching Screws ("11" Styles with Electrically Operated Windows) - Apply weatherstrip adhesive (black) over stop attaching screws.

Item 9 for "37" styles only (see Figure 3-9).

9. Seat Back to Quarter Panel Filler Panel Attaching Screw Holes ("37" Styles Only) -

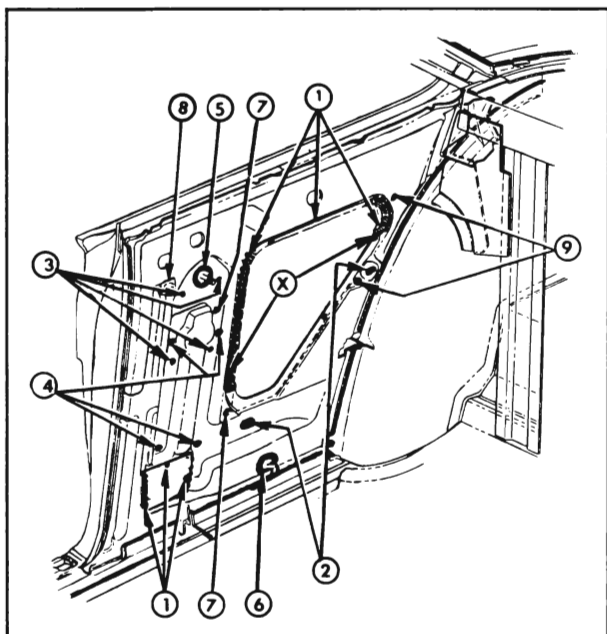


Figure 3-9—Quarter Inner Panel Sealing—"37" Styles

Apply weatherstrip adhesive (black) over filler panel attaching holes.

Item 9 for "67" styles only (see Figure 3-10).

9. Window Hinge Attaching Screws ("67" Styles Only) - Apply body caulking compound over hinge attaching screws. Press compound firmly to assure a good bond and watertight seal.

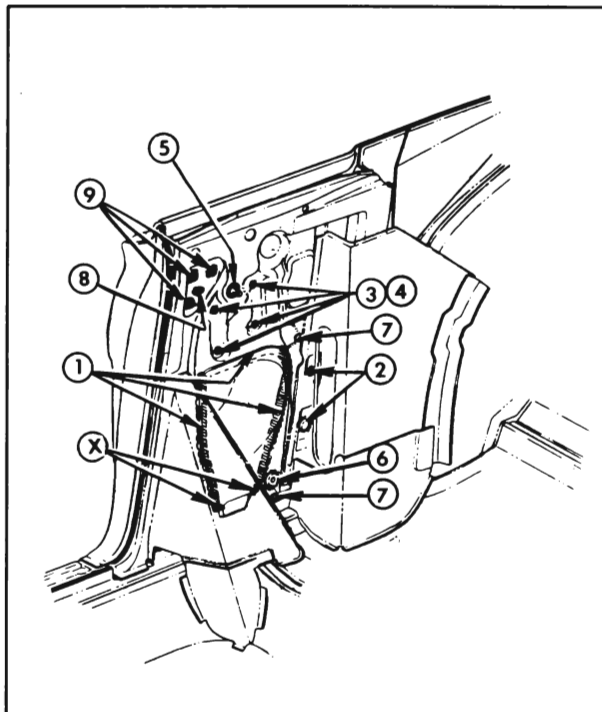


Figure 3-10—Quarter Inner Panel Sealing—"67" Styles