

GROUP 10

EXTERIOR MOLDINGS

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10-1 DESCRIPTION

The exterior moldings are secured to the body by any one or a combination of the following: attaching screws, attaching nuts, snap retention on body parts, "bath-tub" type snap-on clips of steel or plastic construction, friction type snap-in clips, bolt and clip assemblies, and molding integral attaching studs. Figure 10-1 depicts cross-section drawings which illustrate some of the typical methods used in attaching moldings to the body.

During removal and installation of body exterior moldings, certain precautions should be exercised. Adjacent paint finishes should be protected to avoid refinishing. Proper tools and methods should be employed to guard against molding damage, particularly if the part is to be reused. Whenever a sealing operation is disturbed, appropriate sealing materials and methods should be used to provide the required watertight seal. Every screw, nut or clip that secures a molding to a body outer panel, including the attaching hole, requires a specialized type of sealing operation. Medium-bodied sealer and body caulking compound are the sealers used most generally in the effective sealing of these moldings. The exterior moldings are identified in Figures 10-2, 10-3, 10-4, 10-5 and 10-6.

Bath-tub type clips, of steel or plastic construction, can be removed satisfactorily by cutting them part way through or all of the way through from the outer panel with a sharp, flat-bladed tool as shown in Figure 10-7. In some cases it may be necessary to cut the clip from each end to remove it.

"Narrow" and "wide" bath-tub type clips, of steel construction, are used to retain exterior moldings to the body at certain locations particularly below the belt line. Each clip requires the use of a special tool for its installation.

Figure 10-8 shows the plier-type clip installing tool, J-7160, which is required to install the "wide" bath-tub type steel clips.

Figure 10-9 shows the special tool, J-8954, which is required to install the "narrow" bath-tub type steel clips.

No special tools are required to install the plastic bath-tub type clips.

10-2 DOOR MOLDINGS

a. Front Door Window Reveal Molding At Vent—All "29", "37", "39" and "67" Styles

The molding is secured to the return flange of the door by two attaching screws. The molding is overlapped by the door ventilator at the return flange.

To remove the molding: remove the door trim assembly. Remove the attaching screws which are readily accessible on each side of the door ventilator. Loosen the ventilator to door upper attaching screws and remove the molding.

To install the molding: position the molding to the door, align the attaching holes and install the attaching screws. Tighten the door ventilator to door upper attaching screws and install the door trim assembly.

b. Front Door Window Frame Upper Scalp Molding—4719 Styles—4411-69 Optional

The upper scalp molding is secured to the window frame by snap retention and by a metal tab at the rear. The upper scalp molding is overlapped at the front by the front vertical scalp molding.

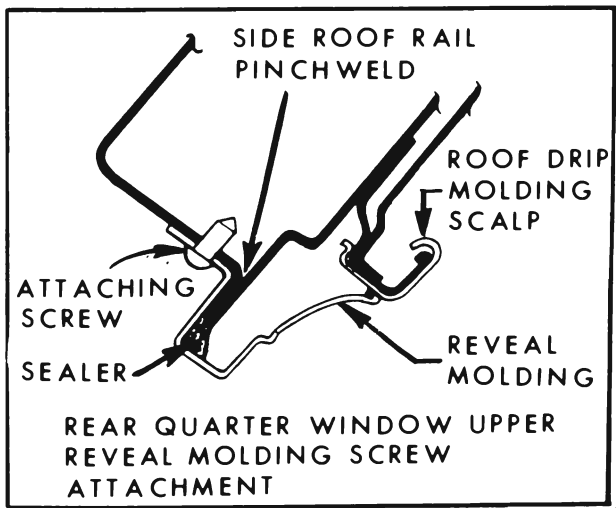
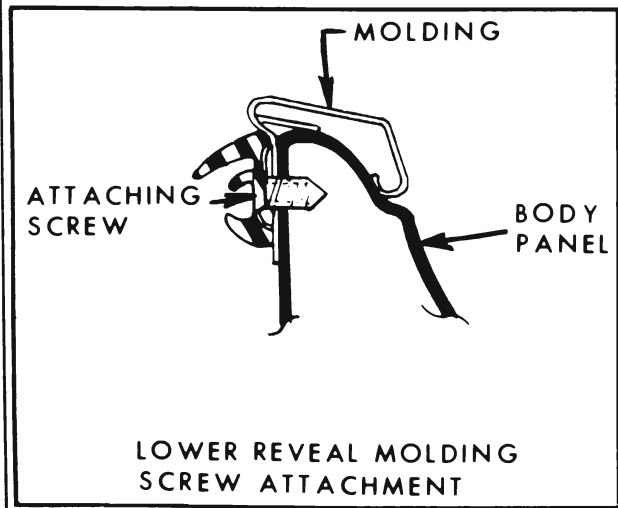
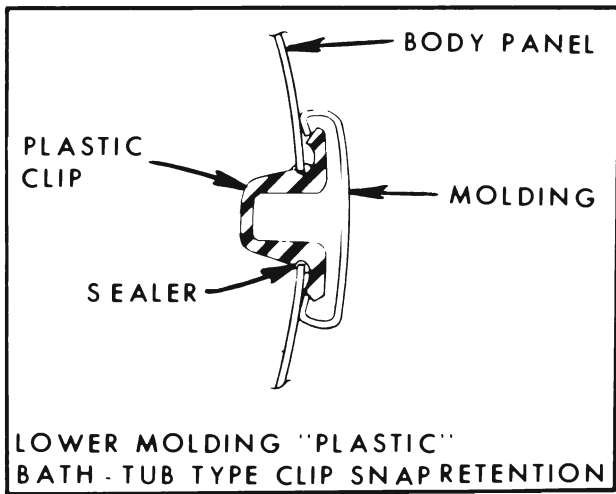
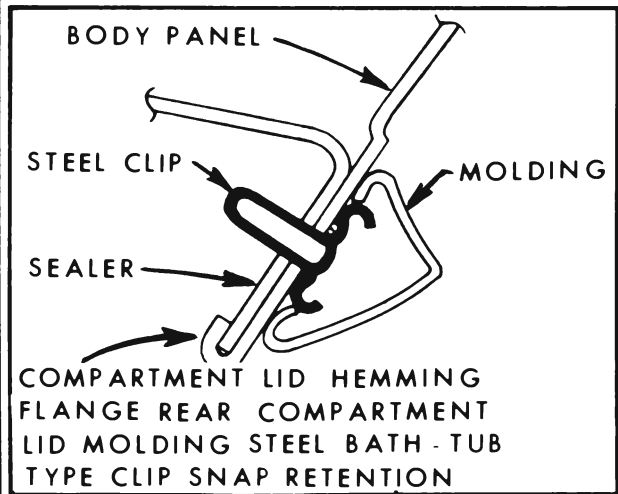
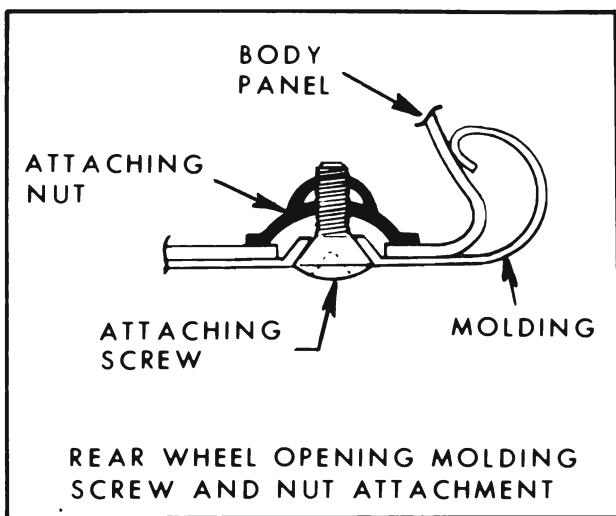
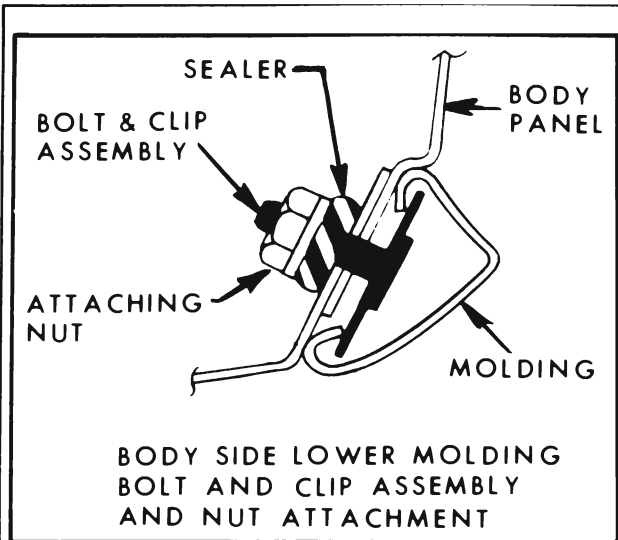
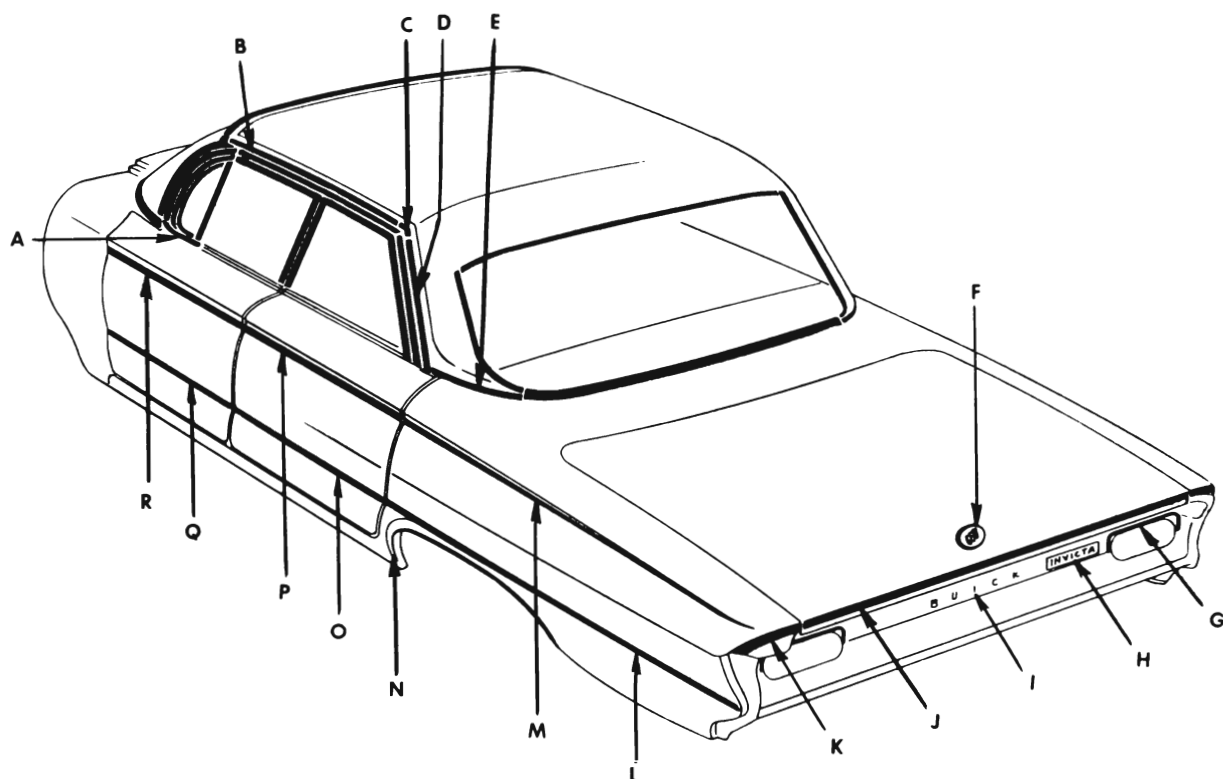


Figure 10-1—Typical Methods of Molding Attachment



- A. FRONT DOOR WINDOW REVEAL MOLDING(AT VENT)
- B. ROOF DRIP MOLDING FRONT SCALP
- C. ROOF DRIP MOLDING SCALP ESCUTCHEON
- D. ROOF DRIP MOLDING REAR SCALP
- E. REAR QUARTER BELT REVEAL MOLDING
- F. REAR COMPARTMENT LID ORNAMENT EMBLEM AND RING
- G. REAR END PANEL SIDE MOLDING
- H. REAR END PANEL(INVICTA) NAME PLATE
- I. REAR END PANEL(BUICK) NAME PLATE
- J. REAR COMPARTMENT LID OUTER PANEL MOLDING
- K. REAR OF REAR FENDER UPPER MOLDING
- L. REAR FENDER LOWER MOLDING
- M. REAR FENDER PEAK MOLDING
- N. REAR WHEEL OPENING FRONT MOLDING
- O. REAR DOOR OUTER PANEL LOWER MOLDING
- P. REAR DOOR OUTER PANEL PEAK MOLDING
- Q. FRONT DOOR OUTER PANEL LOWER MOLDING
- R. FRONT DOOR OUTER PANEL PEAK MOLDING

Figure 10-2—Exterior Molding - Style 4639

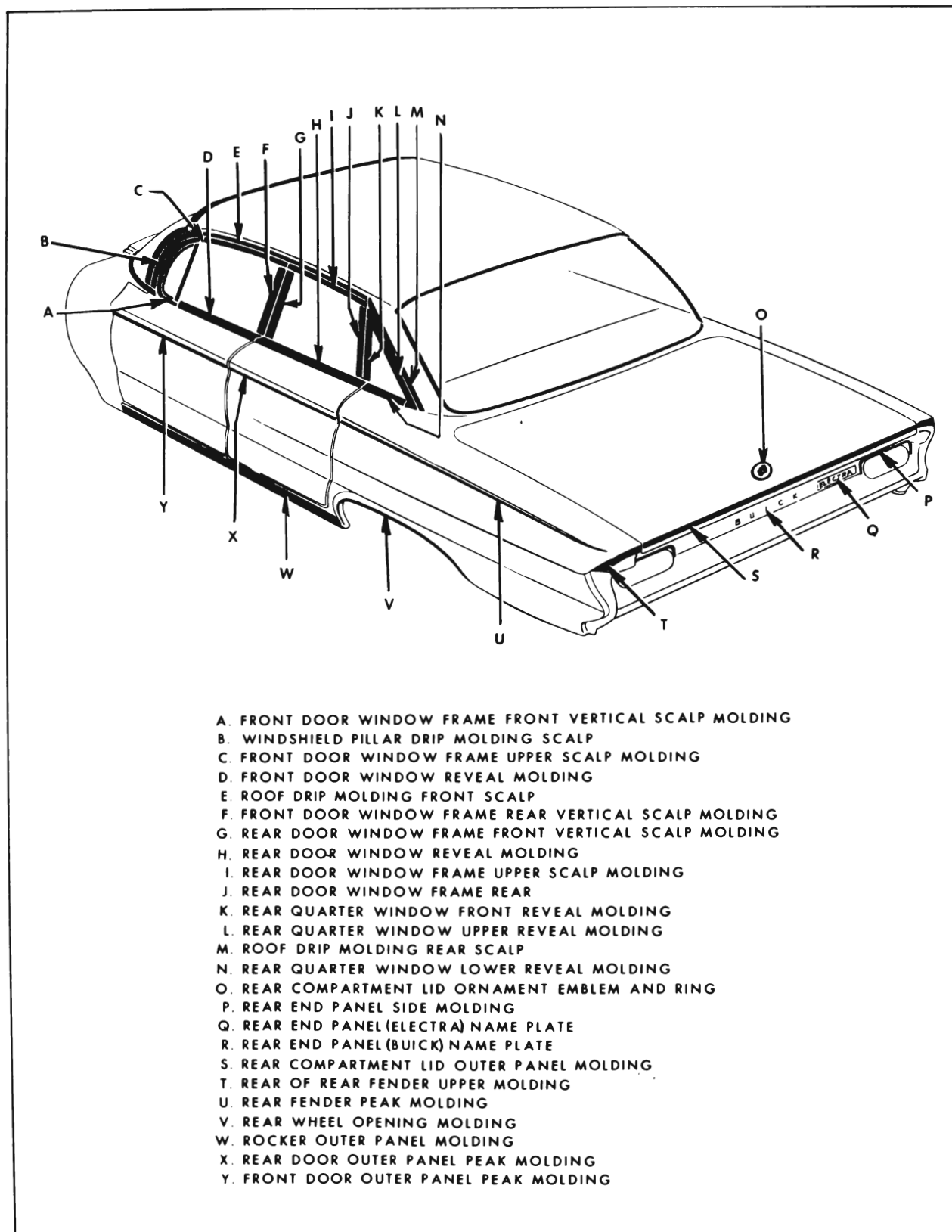
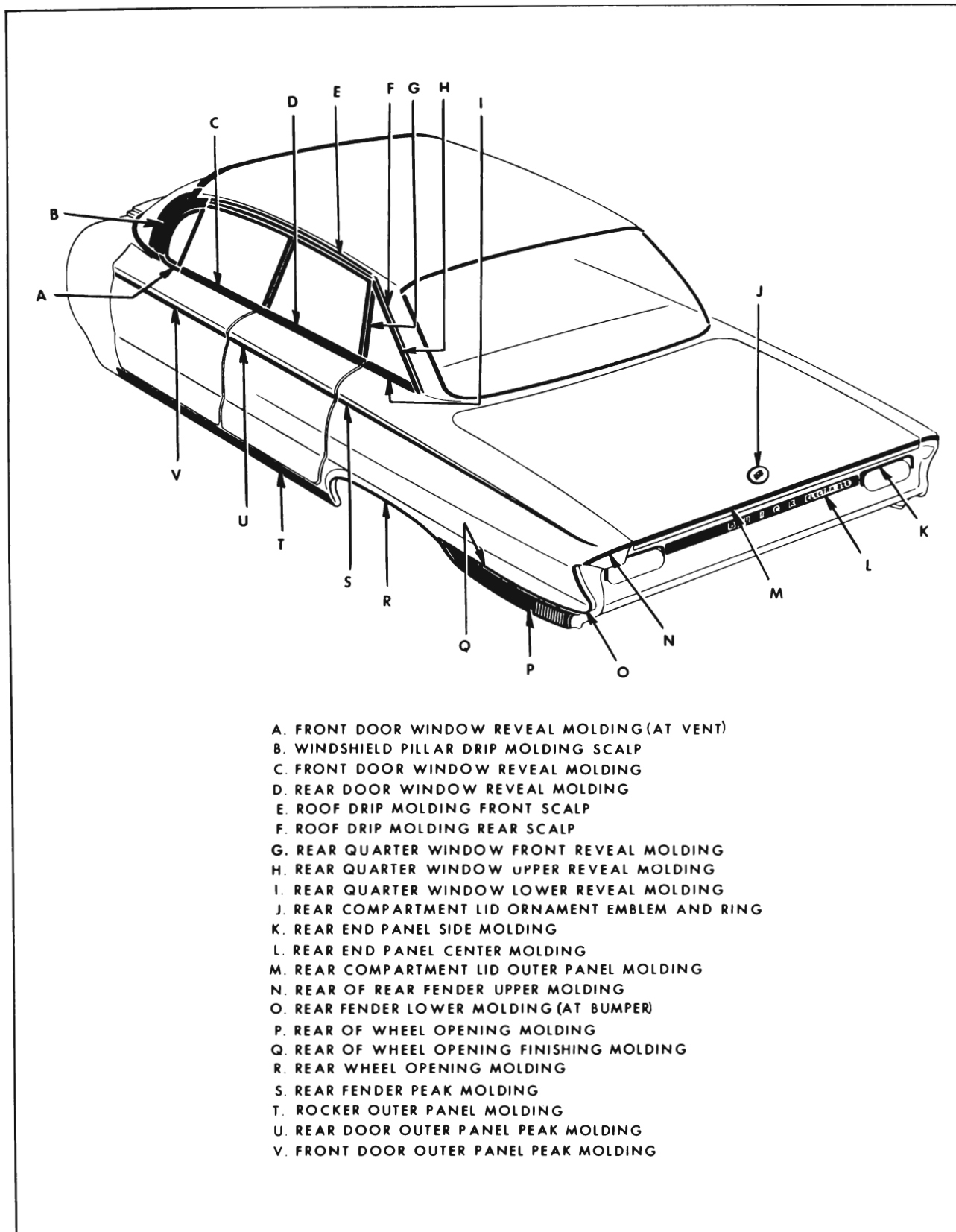
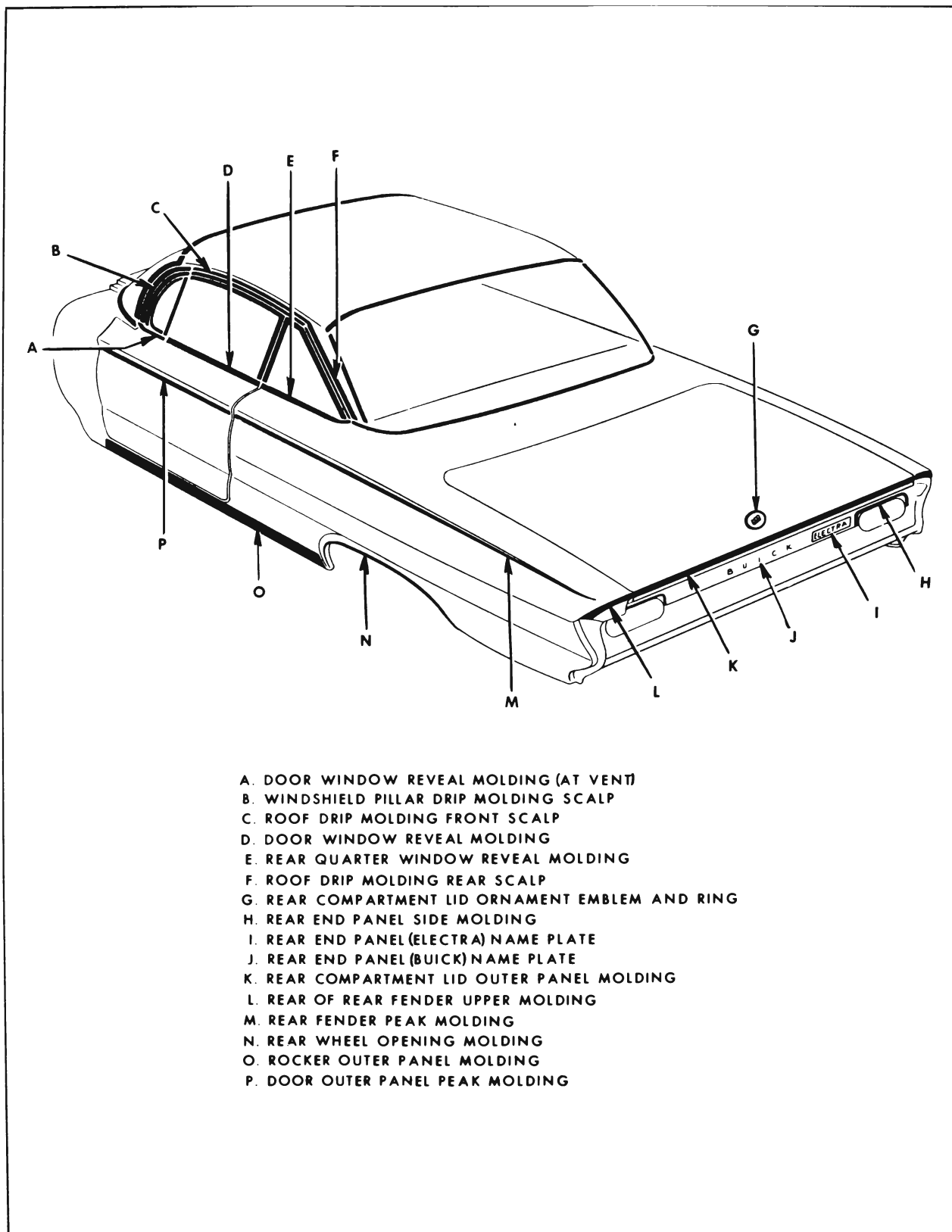


Figure 10-3—Exterior Molding - Style 4719



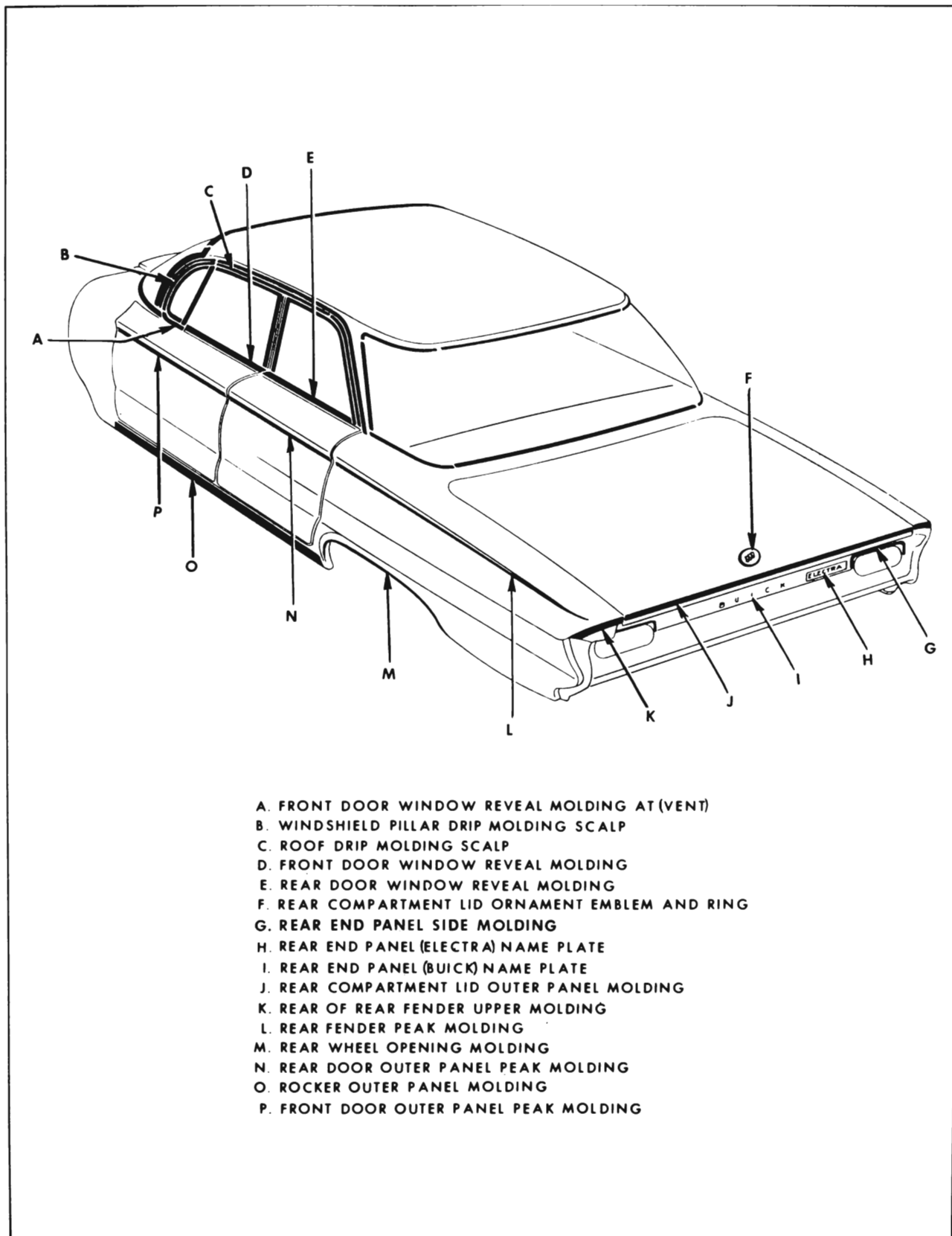
- A. FRONT DOOR WINDOW REVEAL MOLDING (AT VENT)
- B. WINDSHIELD PILLAR DRIP MOLDING SCALP
- C. FRONT DOOR WINDOW REVEAL MOLDING
- D. REAR DOOR WINDOW REVEAL MOLDING
- E. ROOF DRIP MOLDING FRONT SCALP
- F. ROOF DRIP MOLDING REAR SCALP
- G. REAR QUARTER WINDOW FRONT REVEAL MOLDING
- H. REAR QUARTER WINDOW UPPER REVEAL MOLDING
- I. REAR QUARTER WINDOW LOWER REVEAL MOLDING
- J. REAR COMPARTMENT LID ORNAMENT EMBLEM AND RING
- K. REAR END PANEL SIDE MOLDING
- L. REAR END PANEL CENTER MOLDING
- M. REAR COMPARTMENT LID OUTER PANEL MOLDING
- N. REAR OF REAR FENDER UPPER MOLDING
- O. REAR FENDER LOWER MOLDING (AT BUMPER)
- P. REAR OF WHEEL OPENING MOLDING
- Q. REAR OF WHEEL OPENING FINISHING MOLDING
- R. REAR WHEEL OPENING MOLDING
- S. REAR FENDER PEAK MOLDING
- T. ROCKER OUTER PANEL MOLDING
- U. REAR DOOR OUTER PANEL PEAK MOLDING
- V. FRONT DOOR OUTER PANEL PEAK MOLDING

Figure 10-4—Exterior Molding - Style 4829



- A. DOOR WINDOW REVEAL MOLDING (AT VENT)
- B. WINDSHIELD PILLAR DRIP MOLDING SCALP
- C. ROOF DRIP MOLDING FRONT SCALP
- D. DOOR WINDOW REVEAL MOLDING
- E. REAR QUARTER WINDOW REVEAL MOLDING
- F. ROOF DRIP MOLDING REAR SCALP
- G. REAR COMPARTMENT LID ORNAMENT EMBLEM AND RING
- H. REAR END PANEL SIDE MOLDING
- I. REAR END PANEL (ELECTRA) NAME PLATE
- J. REAR END PANEL (BUICK) NAME PLATE
- K. REAR COMPARTMENT LID OUTER PANEL MOLDING
- L. REAR OF REAR FENDER UPPER MOLDING
- M. REAR FENDER PEAK MOLDING
- N. REAR WHEEL OPENING MOLDING
- O. ROCKER OUTER PANEL MOLDING
- P. DOOR OUTER PANEL PEAK MOLDING

Figure 10-5—Exterior Molding - Style 4737



- A. FRONT DOOR WINDOW REVEAL MOLDING AT (VENT)
- B. WINDSHIELD PILLAR DRIP MOLDING SCALP
- C. ROOF DRIP MOLDING SCALP
- D. FRONT DOOR WINDOW REVEAL MOLDING
- E. REAR DOOR WINDOW REVEAL MOLDING
- F. REAR COMPARTMENT LID ORNAMENT EMBLEM AND RING
- G. REAR END PANEL SIDE MOLDING
- H. REAR END PANEL (ELECTRA) NAME PLATE
- I. REAR END PANEL (BUICK) NAME PLATE
- J. REAR COMPARTMENT LID OUTER PANEL MOLDING
- K. REAR OF REAR FENDER UPPER MOLDING
- L. REAR FENDER PEAK MOLDING
- M. REAR WHEEL OPENING MOLDING
- N. REAR DOOR OUTER PANEL PEAK MOLDING
- O. ROCKER OUTER PANEL MOLDING
- P. FRONT DOOR OUTER PANEL PEAK MOLDING

Figure 10-6—Exterior Molding - Style 4739

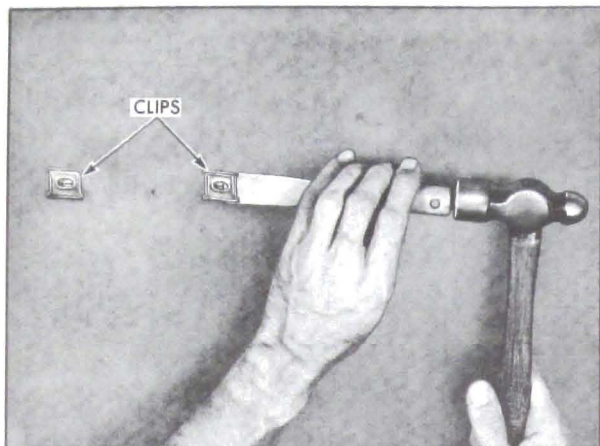


Figure 10-7—Removing Molding Clip

To remove the molding: straighten the metal tab at the rear. With a flat-bladed hook tool, unsnap the scalp molding from the window frame by starting at the rear and by working outwardly from the window opening. Before unsnapping the front of the molding, slide it rearward to clear the front vertical scalp molding. Use care not to damage any door parts during this operation.

To install the molding: apply body caulking compound (1/8" x 1/4" x 1/4") at six inch intervals on the inner side of the molding, engage the front of the molding, and slide it

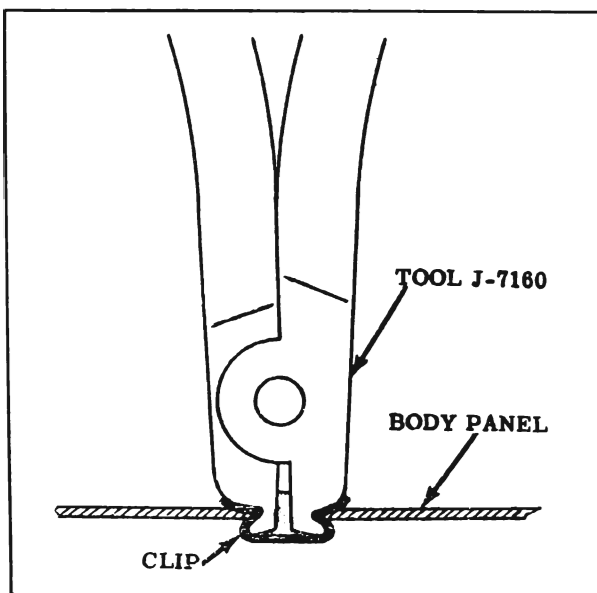


Figure 10-8—Installing Molding Clip

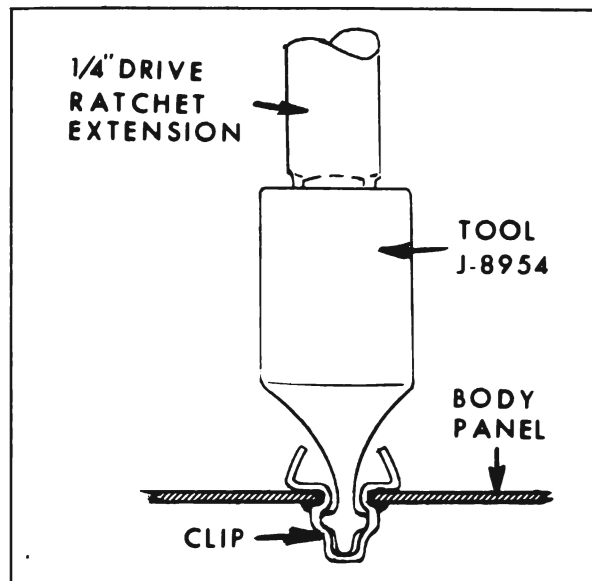


Figure 10-9—Installing Narrow Molding Clip

behind the reveal molding. Position the molding to the rear corner of the window frame above the vertical molding and to the outside edge of the window frame and snap it into place. Install the door ventilator attaching screws.

c. Front Door Window Frame Front Vertical Scalp Molding— 4719 Style—4411-69 Optional

The front vertical scalp molding is secured to the window frame by snap retention and by a metal tab which is retained by a screw behind the door ventilator.

To remove the molding: remove the door ventilator. Remove the lower end attaching screw and unbend the metal tab. With a flat-bladed hook tool, unsnap the scrap molding from the window frame by working outwardly from the window opening.

To install the molding: apply body caulking compound (1/8" x 1/4" x 1/4") at six inch intervals in the middle of the inner side of the molding. Position the molding to the outside edge of the window frame and to the window lower reveal line and snap it into place. Bend the molding tab at the lower end to the return flange of the door, drill the attaching hole as required on a replacement molding and install the attaching screw. Install the door ventilator and the previously removed parts.

**d. Front Door Window Frame
Rear Vertical Scalp Molding—
4719 Style—4411-69 Optional**

The rear vertical scalp molding is secured to the door window frame by snap retention. The molding is overlapped at the top by the upper scalp molding and at the bottom, on the 4719 style, by the reveal molding.

To remove the molding: remove the upper scalp molding. With a flat-bladed hook tool, unsnap the scalp molding from the window frame by working outwardly from the window opening. On the 4719 style, before unsnapping the molding at the bottom, slide it upward to clear the reveal molding.

To install the molding: apply body caulking compound (1/8" x 1/4" x 1/4") at six inch intervals in the middle of the inner side of the molding. Position the molding to the outside edge of the window frame and to the window lower reveal line and snap it into place. On the 4719 style, engage the vertical scalp molding on the window frame at the bottom and slide it under the reveal molding before securing the balance of the molding.

**e. Front Door Outer Panel Peak Molding
and Front Door Outer Panel Lower
Molding on 4600 Series**

The molding is secured to the door by a screw at the front and rear hemming flanges and by bath-tub type snap-on clips.

To remove the molding: remove the front and rear hemming flange screws. With a flat-bladed tool, unsnap the molding from each retaining clip. See Figure 10-7.

To install the molding: replace damaged clips and seal the replacement clips as required. Position the molding to the door and over the retaining clips and snap it into place. Seal and install the end attaching screws.

**f. Front Door Window Reveal Molding on
4719-37-39 and Rear Door Window
Reveal Molding on 4719, 29 and 39**

The molding is secured to the return flange of the door by screws. The molding is installed before the door window installation.

To remove the molding: on 4820 and 39 style rear doors, remove the door window. On all other 4700 series styles, front and rear doors, disengage the window lower attachment and lower the window below the reveal molding attaching screws. Remove the attaching screws and the molding.

To install the molding: position the molding to the door and install the attaching screws. Complete the door window installation, seal the water deflector, and install the previously removed parts.

**g. Rear Door Window Frame Upper
Scalp Molding—4719 Styles**

The upper scalp molding is secured to the window frame by snap retention and by a metal tab at the rear.

To remove the molding: unbend the metal tab at the end of the molding. Use a flat-bladed hook tool to unsnap the upper scalp molding from the window frame by working outwardly from the window opening.

To install the molding: apply body caulking compound (1/8" x 1/4" x 1/4") at six inch intervals in the middle of the inner side of the molding. Position the molding to the outside edge of the window frame and to the upper corners and snap it into place. Secure the rear metal tab.

**h. Rear Door Window Frame Upper
Scalp Molding—4469 Styles**

The upper scalp molding is secured to the window frame by snap retention and by a metal tab at the front.

To remove the molding: unbend the metal tab at the front of the molding. Use a flat-bladed hook tool to unsnap the upper scalp molding from the window frame by working outwardly from the window opening.

To install the molding: apply body caulking compound (1/8" x 1/4" x 1/4") at six inch intervals in the middle of the inner side of the molding. Position the molding to the outside edge of the window frame and to the upper corner and snap it into place. Secure the front metal tab.

i. Rear Door Window Frame Front Vertical Scalp Molding on 4469 and 4719 Styles and Rear Door Window Frame Rear Vertical Scalp Molding on 4719 Styles

The vertical scalp molding is secured to the window frame by snap retention. The molding is overlapped at the top by the upper scalp molding and at the bottom, on the 4719 style, by the reveal molding.

To remove the molding: on the 4719 style, remove the upper scalp molding. On the 4469 style, when removing the front vertical scalp molding, disengage approximately 50% of the upper scalp molding at the front. With a flat-bladed hook tool, unsnap the molding from the window frame by working outwardly from the window opening. Before unsnapping the lower end of the molding on the 4719 style, slide it upward to clear the reveal molding.

To install the molding: apply body caulking compound (1/8" x 1/4" x 1/4") at six inch intervals in the middle of the inner side of the molding. Position the molding to the outside edge of the window frame. On the 4719 style, engage the lower end of the molding on the window frame and slide it under the reveal molding. Snap the balance of the molding on the window frame. Install the upper scalp molding.

j. Rear Door Outer Panel Peak Molding on all Four Door Sedan Styles and Rear Door Outer Panel Lower Molding—4639 Styles

The molding is secured to the door by a clip-bolt and nut at the front hemming flange, by a screw at the rear hemming flange and by bath-tub type snap-on clips.

To remove the molding: remove the front attaching nut and the rear attaching screw. With a flat-bladed tool, unsnap the molding from each retaining clip.

To install the molding: replace damaged clips and seal the replacement clips as required. Position the molding over the retaining clips and snap it into place. Seal and install the front attaching nut and the rear attaching screw.

10-3 FENDER MOLDINGS

a. Rear Fender Peak Molding and Rear Fender Lower Molding on 4600 Styles

The molding is secured to the rear fender by bath-tub type snap-on clips and by a clip-bolt and nut at the rear.

To remove the molding: detach the rear compartment trim as required and remove the rear attaching nut. With a flat-bladed tool, unsnap the molding from each retaining clip.

To install the molding: replace damaged clips and seal the replacement clips as required. Apply body caulking compound to the clip-bolt and nut. Position the molding to the body and over the retaining clips and snap it into place. Install the rear attaching nut to effect a water-tight seal.

b. Rear Wheel Opening Front Molding—4411-37-39-67 and 69; 4637-39 and 67 Styles

The molding is secured to the rear fender by two attaching screws.

To remove the molding, remove the attaching screws.

To install the molding: seal the attaching holes with body caulking compound, position the molding to the fender and install the attaching screws.

c. Rear Wheel Opening Molding—4700-4800 Models

The molding is secured to the rear fender by screws and nuts which are readily accessible.

To remove the molding, remove the attaching screws.

To install the molding: apply body caulking compound to the attaching holes. Position the molding to the fender and install the attaching screws and nuts.

d. Rear of Rear Fender Upper Molding

The molding is secured to the fender by clip-bolts and sealed attaching nuts.

To remove the molding, remove the attaching nuts.

To install the molding: replace any bolt and clip assemblies as required. Apply body caulking compound to the clip-bolts and to the attaching nuts. Position the molding to the fender and install the attaching nuts to effect a watertight seal.

**e. Rear Fender Lower Molding—
At Bumper—4829 and 4867 Styles**

The molding is secured to the rear fender by attaching screws. The lower end of the molding telescopes behind the rear of wheel opening molding. The molding attaching screws are overlapped by the bumper.

To remove the molding: detach the bumper for access to the molding attaching screws. Remove the screws. Slide the upper portion of the molding rearward and raise the molding to disengage it from the rear of wheel opening molding.

To install the molding: apply body caulking compound to the fender attaching holes. Position the molding to the rear of wheel opening molding by telescoping the lower ends of the moldings. Position the upper end of the molding to the rear of rear fender molding and install the attaching screws. Complete the bumper installation.

**f. Rear of Wheel Opening Finishing
Molding—4800 Models**

The molding is secured to the rear of wheel opening molding by snap retention on the integral die cast projections.

To remove the molding, use a flat-bladed tool and unsnap the molding from each of the projections.

To install the molding: position the molding against the wheel opening molding and over the die cast projections and snap it into place.

**g. Rear of Wheel Opening Molding—
4800 Models**

The molding is secured to the rear fender by screws along the top and rear and by screws and nuts along the bottom. The upper screws are overlapped by the rear of wheel opening finishing molding installation. The rear screws are overlapped by the bumper installation.

To remove the molding: detach the bumper as required. Remove the rear of wheel opening finishing molding at the top of the rear of wheel opening molding. Remove the attaching screws and nuts along the bottom, then remove the attaching screws along the top and rear.

To install the molding: apply body caulking compound to the molding attaching holes. Position the molding to the wheel opening molding and to the bottom of the fender and install the attaching screws and nuts. Install the finishing molding and the bumper.

10-4 QUARTER MOLDINGS

**a. Rear Quarter Window Upper Scalp
Molding—4411 Styles**

The molding is secured to the roof rail pinch-weld flange with attaching screws and "U" spring nuts.

To remove the molding: remove the rear quarter window garnish moldings, window and glass run channel. Remove the attaching screws and the molding.

To install the molding: apply body caulking compound to the attaching holes in the roof rail pinch-weld flange. Assemble "U" spring nuts to the molding flange at the slot locations. Position the molding to the front reveal molding, align the "U" spring nuts with the body attaching holes and install the attaching screws.

**b. Rear Quarter Window Front
Reveal Molding—4411 Styles**

The molding is secured to the rear body lock pillar by three molding clips and attaching screws. The molding is overlapped by the upper scalp molding.

To remove the molding: remove the rear quarter window upper scalp molding. Remove the molding attaching screws and the molding.

To install the molding: apply body caulking compound to the attaching holes in the lock pillar. Position the molding to the lock pillar, align the clip holes with the attaching holes in the body and install the attaching screws. Install the upper scalp molding and the previously removed parts.

c. Rear Quarter Window Upper Reveal Molding—4719 Styles

The molding is secured to the side roof rail pinchweld flange by "U" spring nuts and screws. The attaching screws are overlapped by the rear quarter window installation.

To remove the molding: remove the rear quarter window. Remove the attaching screws and the molding.

To install the molding: apply a medium-bodied sealer around the attaching holes in the side roof rail flange. Assemble the "U" spring nuts to the molding at the slot locations. Position the molding to the side roof rail overlapping the ends of the front and lower reveal moldings. Install the attaching screws. Seal and install the rear quarter window.

d. Rear Quarter Window Upper Reveal Molding—4829 Style

The molding is secured to the side roof rail by screws. The attaching screws are overlapped by the rear quarter window installation.

To remove the molding: remove the rear quarter window. Remove the attaching screws and the molding.

To install the molding: apply a ribbon of medium-bodied sealer (1/4" diameter) along the entire length of the lower inner surface of the molding which contacts the pinchweld. Position the molding over the side roof rail pinchweld overlapping the ends of the front and lower reveal moldings. Install the attaching screws. Seal and install the rear quarter window.

e. Rear Quarter Window Front Reveal Molding—4719 Style

The molding is secured to the rear body lock pillar rear flange by "U" spring nuts and screws. The molding is overlapped by the upper and lower reveal moldings.

To remove the molding: remove the rear quarter window upper and lower reveal moldings. Remove the attaching screws and the molding.

To install the molding: apply medium-bodied sealer around the attaching holes on the body lock pillar rear flange. Assemble the molding attaching nuts to the molding flange at the slot locations. Position the molding to the rear body

lock pillar. Align and seal the attaching holes and nuts and install the attaching screws. Seal and install the previously removed parts.

f. Rear Quarter Window Front Reveal Molding—4829 Style

The molding is secured to the rear body lock pillar rear facing with screws. The molding is overlapped by the upper and lower reveal moldings.

To remove the molding: remove the rear quarter window upper and lower reveal moldings. Remove the attaching screws and the molding.

To install the molding: apply a ribbon of medium-bodied sealer (1/4" diameter) along the entire length of the deepest rear channel section of the molding. Also seal the attaching holes on the lock pillar. Position the molding to the lock pillar and install the attaching screws. Seal and install the previously removed parts.

g. Rear Quarter Window Lower Reveal Molding—4719 and 4829 Styles

The molding is secured to the rear quarter return flange by screws. The molding is overlapped at the rear by the upper reveal molding.

To remove the molding: remove the upper reveal molding. Remove the attaching screws and the molding. Exercise care not to damage the front reveal molding.

To install the molding: apply a ribbon of medium-bodied sealer (1/4" diameter) along the entire length of the inboard upper corner of the molding. Protect the bottom of the front reveal molding and position the lower reveal molding to the quarter panel. Install the attaching screws and the previously removed parts.

h. Rear Quarter Window Reveal Molding—All Convertibles and 4737 Styles

The molding is secured to the rear quarter panel return flange by screws.

To remove the molding: remove the rear quarter window. Remove the attaching screws and the molding.

To install the molding: position the molding along the rear quarter panel return flange.

Install the attaching screws and the previously removed parts.

**i. Rear Quarter Belt Reveal Molding—
4639 Styles**

The molding is secured to the body by two screws at the front, and by two snap-in clips which are previously installed in the molding. At the rear, the molding is overlapped by the back window lower reveal molding which is secured to the back window lower pinchweld by a bolt and clip assembly.

To remove the molding: remove the front attaching screws and the bolt and clip assembly attaching nut. With a flat-bladed tool, unsnap the molding clips from the body. Slide the molding downward and forward to remove it.

To install the molding: replace damaged clips as required. Seal the molding clips and the attaching holes with body caulking compound to effect a watertight seal. Position the molding to the body and snap the clips into place. Install the front attaching screws and the rear attaching nut.

**j. Rear Quarter Pinchweld Finishing
Moldings—All Convertibles**

The moldings are secured to the quarter pinchweld with snap-on clips which are previously installed on the pinchweld around the rear and side sections and with a screw at each forward end. The right molding overlaps the left molding.

To remove the moldings: remove the front attaching screws at the rear quarter windows. Detach the front end of the folding top compartment bag from the rear seat back. Remove the attaching screws from the three back curtain trim retainers and pull them away from the body pinchweld. With a wood block and hammer or with a flat-bladed tool, carefully disengage the moldings from the clips. To remove the left molding, detach only a short section of the overlapping right molding.

To install the moldings: clean and seal the pinchweld flange. Apply waterproof tape over the pinchweld flange to seal it completely. Replace the damaged clips as required. Position and locate the left molding to the body and snap it into place. Install the right molding. Install the previously removed parts.

10-5 ROOF MOLDINGS

**a. Windshield Pillar Drip Molding Scalp—
4411-37-69 Optional; 4637, 4719-
37-39; 4829 Styles**

The scalp is secured to the drip molding by snap retention. On "37", "39" and "29" styles, the scalp is overlapped by the windshield pillar weatherstrip installation.

To remove the scalp: on "37", "39" and "29" styles, remove the windshield pillar weatherstrip and retainer. Use a suitable, pointed hook tool and, by starting at the lower end under the drip molding, unsnap the scalp from the drip molding.

To install the scalp: position and locate the scalp over the upper lip of the windshield pillar drip molding and over the roof drip molding scalp. Snap the lower rolled edge of the scalp under the drip molding. On "37", "39" and "29" styles, complete the installation of the windshield pillar weatherstrip.

**b. Roof Drip Molding Scalp—
4411-37-69 Optional, 4637,
4739 Styles**

The scalp, of one-piece construction, is secured to the drip molding by snap retention. At the front the scalp is overlapped by the windshield pillar drip molding scalp. On "37" styles, the scalp is overlapped by the side roof rail weatherstrip and reveal molding over the doors and by the rear quarter window sealing strip at the rear. On "39" styles the scalp is overlapped by the side roof rail weatherstrip installation.

To remove the scalp: remove the windshield pillar drip molding scalp. On "37" styles, remove the side roof rail weatherstrip retainer and reveal molding and the rear quarter window sealing strip. On "39" styles, remove the side roof rail weatherstrip and retainer. With a suitable pointed hook-tool, unsnap the scalp from the drip molding. Start the removal on the under side of the drip molding at either end.

To install the scalp: position and locate the scalp over the upper lip of the drip molding and snap the lower rolled edge of the scalp under the drip molding. Seal and install the previously removed parts.

c. Roof Drip Molding Front Scalp and Roof Drip Molding Rear Scalp—4719-37; 4829 Styles

The scalps of two-piece construction, a front and a rear scalp, are secured to the drip molding by snap retention. The front scalp is overlapped at the front by the windshield pillar drip molding scalp. On "29" styles the scalp is overlapped by the side roof rail weatherstrip installation and by the rear quarter window upper reveal molding. On "37" styles the scalp is overlapped by the side roof rail weatherstrip and rear quarter sealing strip installations.

To remove the front scalp: first remove the windshield pillar drip molding scalp. On 4829 styles, remove the side roof rail weatherstrip and retainers. On 4737 styles, remove the side roof rail weatherstrip and the quarter window sealing strip. To remove the rear scalp, detach only the required length of the front scalp. To remove either scalp, use a suitable pointed hook-tool and unsnap the scalp from the drip molding. Start the removal on the underside of the drip molding at either end.

To install the scalps: position and locate the scalp over the upper lip of the drip molding and snap the lower rolled edge of the scalp under the drip molding. Install the rear scalp before the front scalp. Seal and install the previously removed parts.

d. Roof Drip Molding Front Scalp, Roof Drip Molding Rear Scalp and Roof Drip Molding Scalp Escutcheon—4439 and 4639 Styles

The scalps, of three-piece construction, a front scalp, a rear scalp and a scalp escutcheon, are secured to the drip molding by snap retention. The scalp installation is overlapped by the windshield side reveal molding at the front and by corresponding sections of the side roof rail weatherstrip retainer and reveal moldings.

To remove the front scalp: remove the windshield side reveal molding and the side roof rail weatherstrip retainer and reveal molding.

To remove the rear scalp: remove the rear body lock pillar weatherstrip retainer and reveal molding.

After preliminary removal operations, remove the scalp escutcheon by unsnapping it from the drip molding. To remove either

scalp, use a suitable, pointed hook-tool and unsnap the scalp from the drip molding. Start the removal on the underside of the drip molding at either end.

To install either scalp: position and locate the scalp over the upper lip of the drip molding and snap the lower rolled edge of the scalp under the drip molding. Position the escutcheon and snap it into place. Install the previously removed parts.

e. Windshield Pillar to Roof Drip Molding Escutcheon—4411-37-69 Styles

The escutcheon is painted body color and is secured to both drip moldings by snap retention. The escutcheon is used only on those applicable styles that do not include the special order bright finish scalp moldings. On "37" styles, the windshield pillar weatherstrip retainer overlaps the escutcheons.

To remove the escutcheon: on "37" styles, remove the windshield pillar weatherstrip retainer. Use a suitable, pointed hook-tool and unsnap the escutcheon by carefully prying outwardly under the drip moldings.

To install the escutcheon: position the escutcheon over the upper lip of the windshield pillar and roof drip moldings. Snap the lower rolled edge of the escutcheon under the drip moldings. Fit the escutcheon to the drip molding and touch up as required. Complete the installation of the windshield pillar weatherstrip.

10-6 ROCKER AND REAR END PANEL MOLDINGS

a. Rear End Panel "Buick" Name Plate

The name plate is comprised of individual letters which are secured to the rear end panel by means of integral attaching studs and sealed attaching nuts.

To remove the name plate: remove the attaching nuts.

To install the name plate: position each name plate letter to the rear end panel. Apply body caulking compound to the letter studs and attaching nuts. Install the attaching nuts to effect a watertight seal.

c. Roof Drip Molding Front Scalp and Roof Drip Molding Rear Scalp—4719-37; 4829 Styles

The scalps of two-piece construction, a front and a rear scalp, are secured to the drip molding by snap retention. The front scalp is overlapped at the front by the windshield pillar drip molding scalp. On "29" styles the scalp is overlapped by the side roof rail weatherstrip installation and by the rear quarter window upper reveal molding. On "37" styles the scalp is overlapped by the side roof rail weatherstrip and rear quarter sealing strip installations.

To remove the front scalp: first remove the windshield pillar drip molding scalp. On 4829 styles, remove the side roof rail weatherstrip and retainers. On 4737 styles, remove the side roof rail weatherstrip and the quarter window sealing strip. To remove the rear scalp, detach only the required length of the front scalp. To remove either scalp, use a suitable pointed hook-tool and unsnap the scalp from the drip molding. Start the removal on the underside of the drip molding at either end.

To install the scalps: position and locate the scalp over the upper lip of the drip molding and snap the lower rolled edge of the scalp under the drip molding. Install the rear scalp before the front scalp. Seal and install the previously removed parts.

d. Roof Drip Molding Front Scalp, Roof Drip Molding Rear Scalp and Roof Drip Molding Scalp Escutcheon—4439 and 4639 Styles

The scalps, of three-piece construction, a front scalp, a rear scalp and a scalp escutcheon, are secured to the drip molding by snap retention. The scalp installation is overlapped by the windshield side reveal molding at the front and by corresponding sections of the side roof rail weatherstrip retainer and reveal moldings.

To remove the front scalp: remove the windshield side reveal molding and the side roof rail weatherstrip retainer and reveal molding.

To remove the rear scalp: remove the rear body lock pillar weatherstrip retainer and reveal molding.

After preliminary removal operations, remove the scalp escutcheon by unsnapping it from the drip molding. To remove either

scalp, use a suitable, pointed hook-tool and unsnap the scalp from the drip molding. Start the removal on the underside of the drip molding at either end.

To install either scalp: position and locate the scalp over the upper lip of the drip molding and snap the lower rolled edge of the scalp under the drip molding. Position the escutcheon and snap it into place. Install the previously removed parts.

e. Windshield Pillar to Roof Drip Molding Escutcheon—4411-37-69 Styles

The escutcheon is painted body color and is secured to both drip moldings by snap retention. The escutcheon is used only on those applicable styles that do not include the special order bright finish scalp moldings. On "37" styles, the windshield pillar weatherstrip retainer overlaps the escutcheons.

To remove the escutcheon: on "37" styles, remove the windshield pillar weatherstrip retainer. Use a suitable, pointed hook-tool and unsnap the escutcheon by carefully prying outwardly under the drip moldings.

To install the escutcheon: position the escutcheon over the upper lip of the windshield pillar and roof drip moldings. Snap the lower rolled edge of the escutcheon under the drip moldings. Fit the escutcheon to the drip molding and touch up as required. Complete the installation of the windshield pillar weatherstrip.

10-6 ROCKER AND REAR END PANEL MOLDINGS

a. Rear End Panel "Buick" Name Plate

The name plate is comprised of individual letters which are secured to the rear end panel by means of integral attaching studs and sealed attaching nuts.

To remove the name plate: remove the attaching nuts.

To install the name plate: position each name plate letter to the rear end panel. Apply body caulking compound to the letter studs and attaching nuts. Install the attaching nuts to effect a watertight seal.

**b. Rear End Panel Name Plate
"Le Sabre" "Invicta" and "Electra"**

The name plate, of one-piece construction, is secured to the rear end panel by means of three integral attaching studs and sealed attaching nuts.

To remove the name plate, remove the attaching nuts.

To install the name plate: position the plate to the rear end panel. Apply body caulking compound to the studs and attaching nuts. Install the attaching nuts to effect a watertight seal.

c. Rear End Panel Side Molding

The molding is secured to the rear end panel by a clip-bolt and nut at the outboard end, by a pedestal clip and screw at the inboard end and by narrow bath-tub type clips. The inboard attaching screw is overlapped by the tail light installation.

To remove the molding: remove the tail light. Remove the molding attaching screw and nut. With a flat-bladed tool, unsnap the molding from the retaining clips.

To install the molding: replace damaged clips and seal the replacement clips as required. Position the molding to the panel and over the clips and snap it into place. Apply body caulking compound to the clip-bolt, to the attaching nut and to the screw attaching hole. Install the nut and screw to effect a watertight seal. Seal and install the tail light.

**d. Rear End Panel Center Molding—
4829 and 4867 Styles**

The molding is secured to the rear end panel by bolt and clip assemblies and attaching nuts. The attachment is sealed on both sides of the panel.

To remove the molding: detach the rear end panel trim as required and remove the attaching nuts.

To install the molding: replace damaged clips as required. Apply body caulking compound to the attaching bolts and nuts. Position

the molding to the body and install the attaching nuts to effect a watertight seal. Complete the rear end panel trim installation.

**e. Rear Compartment Lid Ornament
Emblem and Ring**

The emblem is secured to the rear fender with sealed attaching nuts.

To remove the emblem, remove the attaching nuts.

To install the emblem: apply body caulking compound to the emblem studs and attaching nuts. Position the emblem to the lid and install the attaching nuts to effect a watertight seal.

**f. Rear Compartment Lid Outer
Panel Molding**

The molding, of painted finish on 4400 series and of bright finish on 46 and 4700 series, is secured to the panel by a screw at each hemming flange and by bath-tub type snap-on clips.

To remove the molding: remove the screw at each end of the molding. With a flat-bladed tool, unsnap the molding from each retaining clip.

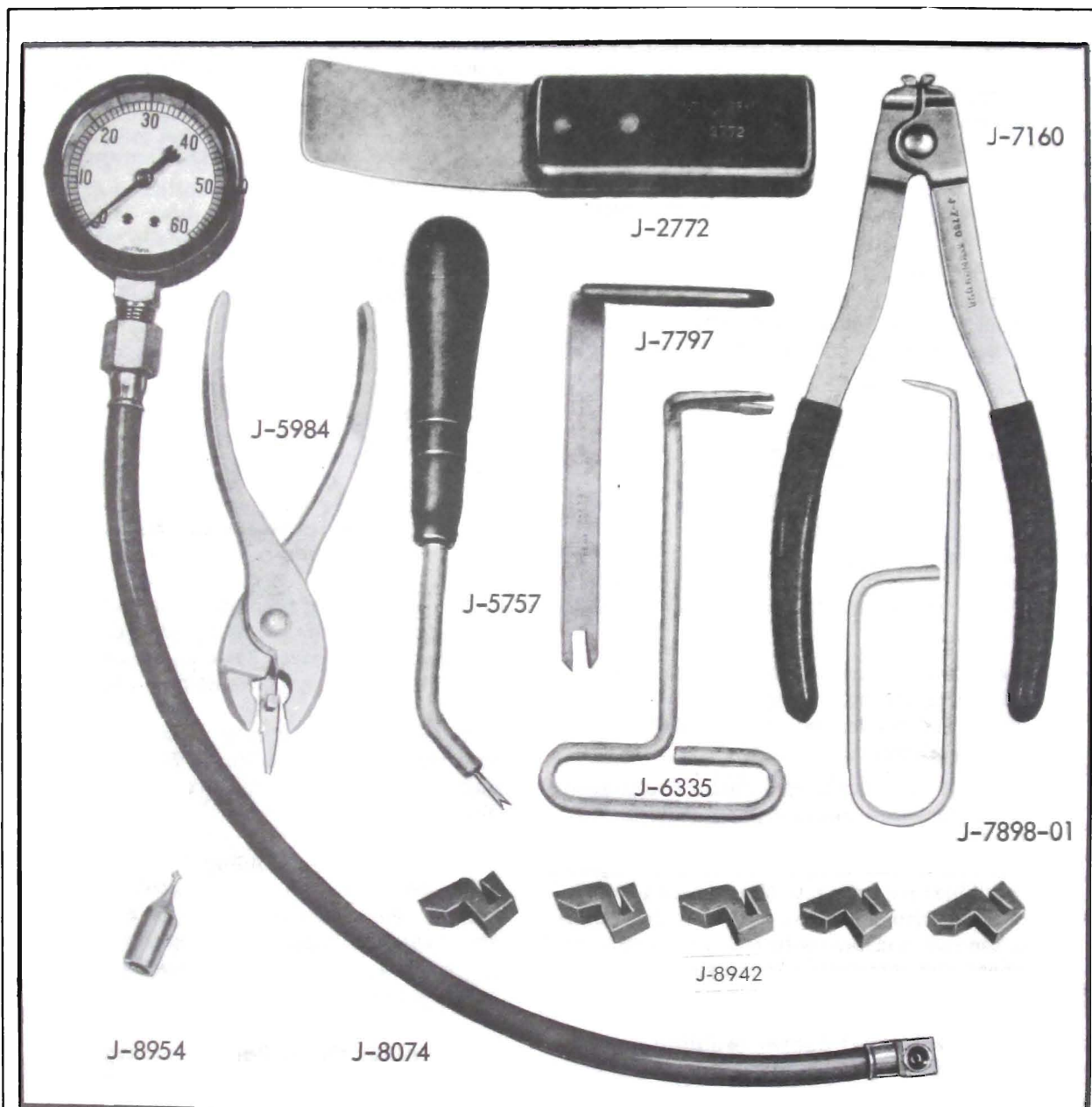
To install the molding: replace damaged clips and seal the replacement clips as required. Position the molding to the outer panel and over the retaining clips and snap it into place. Seal and install the end attaching screws.

**g. Rocker Outer Panel Molding—
4700 and 4800 Models**

The molding is secured to the rocker panel by bath-tub type snap-on clips.

To remove the molding, use a flat-bladed tool and unsnap the molding from each retaining clip.

To install the molding: replace damaged clips and seal the replacement clips as required. Position the molding to the rocker panel and over the clips and snap it into place.



BODY TOOLS

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|-----------|---|
| J-2772 | Headlining Inserting Tool |
| J-5757 | Mechanical Weatherstrip Clip Inserting Tool |
| J-5984 | Mechanical Weatherstrip Clip Reforming Tool |
| J-6335 | Door Trim Panel Remover |
| J-7797 | Door Inside Handle Clip Removing Tool |
| J-7898-01 | Window Reveal Molding Removing Tool |
| J-8942 | Windshield Checking Blocks |
| J-8954 | Molding Clip Installing Tool |
| J-7160 | Body Side Moulding Clip Pliers |
| J-8074 | Hydraulic Pressure Gauge |