

GROUP 6

HEADLINING

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SECTION 6-A

HEADLINING ASSEMBLY

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6-1 DESCRIPTION

The headlining assembly is formed to the roof contour by concealed listing wires. Both ends of each listing wire are installed into holes in listing wire clips which are secured to the side roof inner rail assembly. The wires and listing pockets are secured to the roof bows on some styles by bend-over metal tabs. The headlining is secured at the windshield by cement and tacks or staples and along the side roof rail by tacks, staples or a pronged retainer. A pronged retainer is used where side roof rail finishing moldings are not used. The rear end of the headlining is secured at the back window by a headlining foundation board which is supported above the back window opening by metal retaining tabs or by cement and tacks or staples. In addition, the rear listing wire on all "11", "21" and "69" styles is secured to the center of the back window inner panel support by a metal retaining tab.

CAUTION: CLEAN HANDS ARE ESSENTIAL WHEN WORKING WITH HEADLINING MATERIAL.

6-2 REMOVAL AND INSTALLATION OF HEADLINING

a. Removal of Headlining

1. Place protective coverings over seat cushions and backs.

2. Prior to removing headlining, remove following hardware and trim assemblies, if present:

- Windshield side and upper garnish moldings.
- Rear view mirror support.
- Sunshade supports.
- Dome or side roof rail lamps.
- Coat hooks.
- Rear quarter upper garnish moldings. (2 door styles)
- Side roof rail moldings.
- Back window garnish moldings.
- Rear quarter rear window front, rear and upper moldings ("35" and "45" styles).
- Back body window opening upper and side garnish moldings.
- Center pillar finishing moldings.
- Rear quarter trim, where necessary.

3. Carefully remove tacks or staples securing headlining at windshield opening, along side roof rails on bodies equipped with side roof rail finishing moldings, at rear quarter windows and at back window opening. Then carefully detach cemented edges of headlining.

4. On styles where headlining is secured to side roof rails by retainers, use headlining inserting tool J-2772 or similar wide-bladed

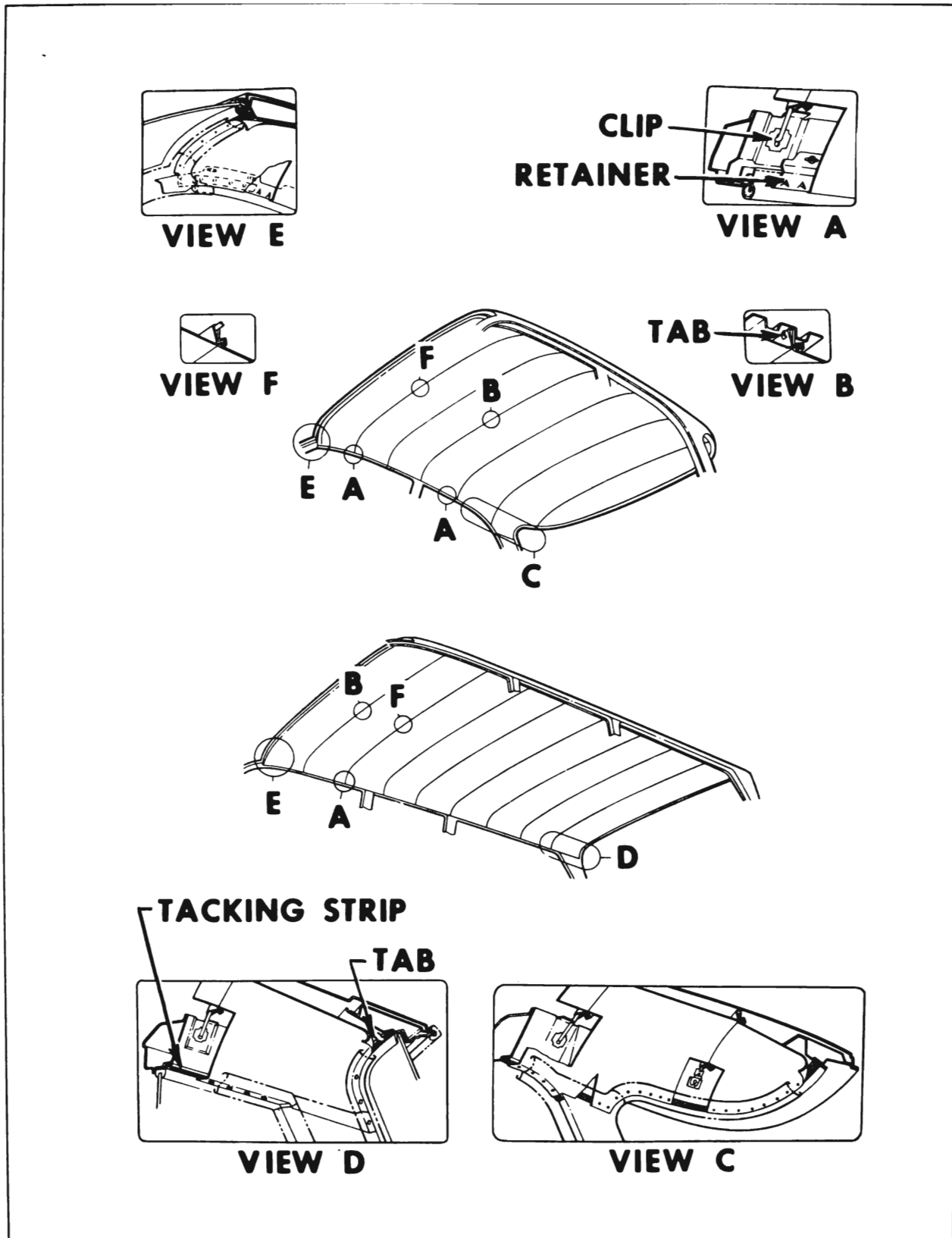


Figure 6-1—Headlining Assembly

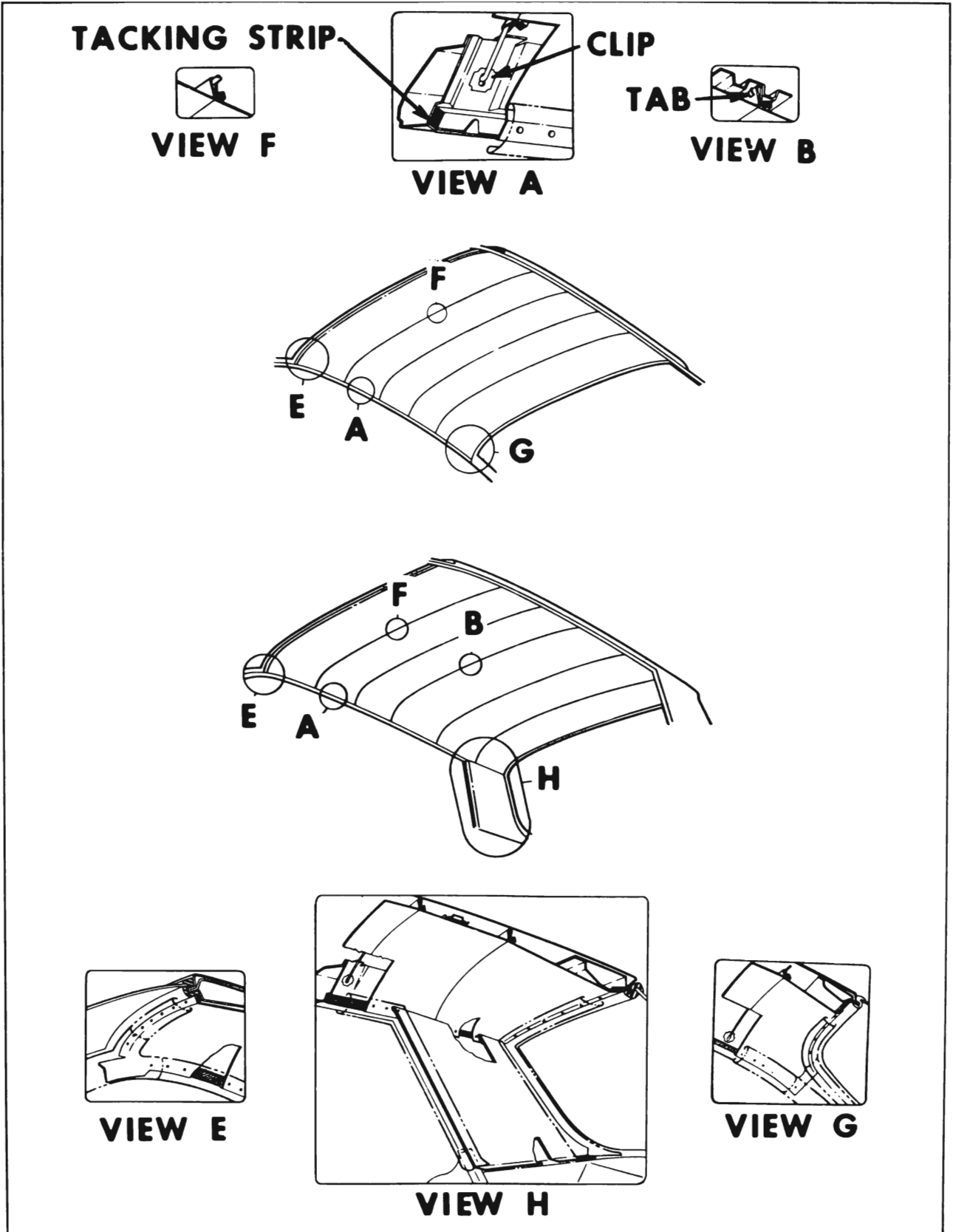


Figure 6-2—Headlining Assembly

tool and carefully disengage headlining from retainer tabs (see View "A", Figure 6-1).

5. Working from front to rear of body, disengage headlining listing wires from side roof rails, gathering or folding headlining with listing wires on outside to keep headlining clean. Bend down metal tabs at bows on bodies using tabs to support listing wire (see View "B", Figures 6-1 and 6-2).

6. Disengage headlining on styles using foundation board from metal tabs or retainers at back window (see View "D", Figure 6-1) and remove headlining assembly from body.

IMPORTANT: Note into which hole the ends of the listing wires are installed to insure proper installation (see View "A", Figures 6-1 and 6-2).

7. If necessary, listing wires may be removed from pockets.

b. Installation of Headlining

1. Install listing wires into headlining listing pockets and lift entire headlining assembly into body.

2. Center and align rearward end of headlining and engage foundation board where used under metal retainer or metal tabs above back window (see View "D", Figure 6-1). Then working forward, install ends of listing wires into listing wire holes along side roof rail.

NOTE: Make certain listing wires are installed in correct hole in clips to insure proper contour of headlining (see View "A", Figures 6-1 and 6-2).

3. Install balance of listing wires into proper holes in listing wire clips (see View "A", Figures 6-1 and 6-2). Install listing wire where necessary to roof bow metal retaining tabs, center headlining and bend over retaining tabs.

4. Center and align headlining in relation to windshield opening, back window opening, coat hooks and sunshade support locations. Then apply trim cement to headlining tacking surfaces at windshield and back window openings (see Views "C", "D" and "E" in Figure 6-1 and Views "E", "G" and "H" in Figure 6-2), and stretch and stay tack headlining to windshield and back window openings and along side roof rails if tacks are used.

5. Remove all "fullness" and "draws" from headlining material and permanently tack headlining to tacking strips (see View "A", Figure 6-2).

NOTE: On those styles where side roof rail moldings are not used, use headlining inserter tool J-2772 or similar wide-bladed tool and carefully tuck edges of headlining under metal retainer tabs along both side roof rails (see View "A", Figure 6-1).

6. Install all previously removed hardware and trim assemblies and remove protective coverings.