

SECTION 6-D**POSITIVE TRACTION DIFFERENTIAL****CONTENTS OF SECTION 6-D**

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6-13 DESCRIPTION OF POSITIVE TRACTION DIFFERENTIAL**a. General Description**

The Positive Traction (non-spin) Differential is optional equipment on all series Buicks. Its primary advantage is that it reduces the possibility of the car becoming stuck under adverse driving conditions. Unlike the conventional differential assembly, when one wheel is on a slippery surface the car will still move forward since both wheels are locked together and rotating at the same speed, allowing the wheel on dry surface to provide the necessary traction.

A secondary advantage of the Positive Traction Differential is that bumps do not adversely affect rear wheel action. During power application with a conventional differential, when one rear wheel hits a bump and bounces clear of the road, it spins momentarily. When this rapidly spinning wheel contacts the road again, the sudden shock may cause the car to swerve. This is also hard on the complete drive train and tires. With a non-spin differential, the free wheel continues rotating at the same speed as the wheel on the road, thereby minimizing the shock and its resulting swerve.

The Positive Traction Differential consists of a new type of differential case assembly which is used in place of the conventional case assembly. All rear axle parts other than the differential case and its internal parts are identical.

b. Operation

The Positive Traction Differential has pinion gears and side gears which operate in a manner similar to those in a conventional differential. However, behind each side gear is a side gear ring and a clutch pack whose function is to hold the side gears to the case under certain driving conditions, which in effect, locks both

axle shafts together to turn as one. In order to provide room to assemble these clutches, the differential case is split into two halves (the ring gear flange half and the cover half) which bolt together.

The mechanism that actuates the clutches consists of four pinion gears positioned in the case on two cross shafts which are at right angles to each other. Both ends of the shafts have bevelled surfaces which mate with ramps in the case. See figure 6-53.

Until force is applied to the differential case by the drive pinion and gear ring, the two cross shafts are down in the grooves in the differential case and the clutches are not applied. However, when force is applied upon acceleration with the weight of the vehicle proportionally on the rear wheels and the friction of the rear wheels against a surface, the side gears which are splined to the axles exert a force to the pinion gears and to the cross shafts, forcing the cross shaft up the ramps in the case. When the cross shafts ride up the ramps they carry the pinion gears with them against the side gear ring, forcing this against the clutch pack, thus compressing the clutch pack against the differential case and locking the two axles together.

Although one wheel may be slipping in mud, snow or on ice, there is usually enough friction on this slipping wheel to start the above process. In extreme cases such as wet ice, which is probably the slipperiest road surface one might encounter, there may not be enough friction on the slipping wheel to lock the axles together. This can be overcome by lightly applying the parking brake. This added resistance to the slipping wheel can cause the pinion shafts to climb their ramps and lock the axles together. This gives the wheel on solid ground sufficient power to pull the car away from the obstacle.

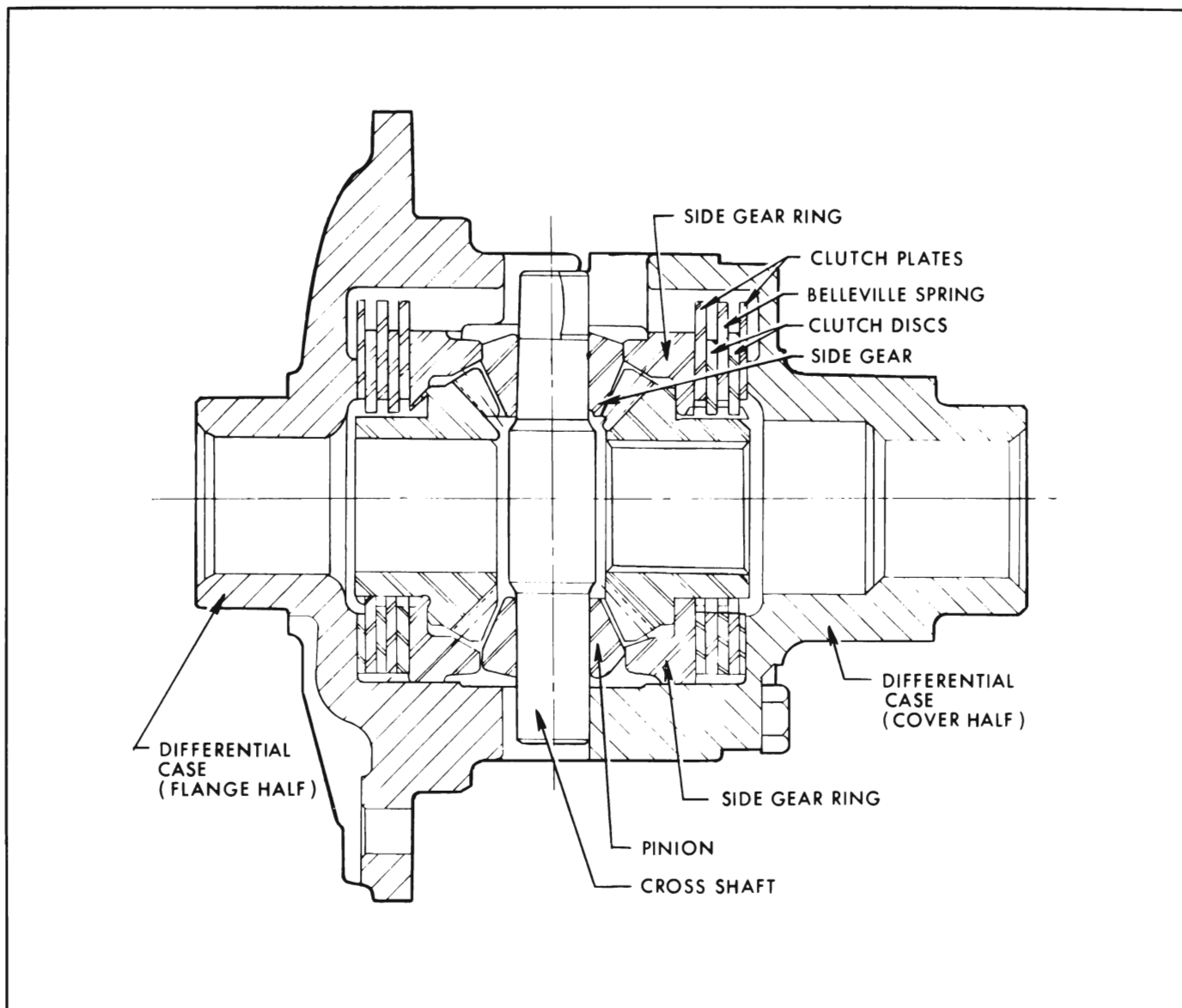


Figure 6-47—Positive Traction Differential

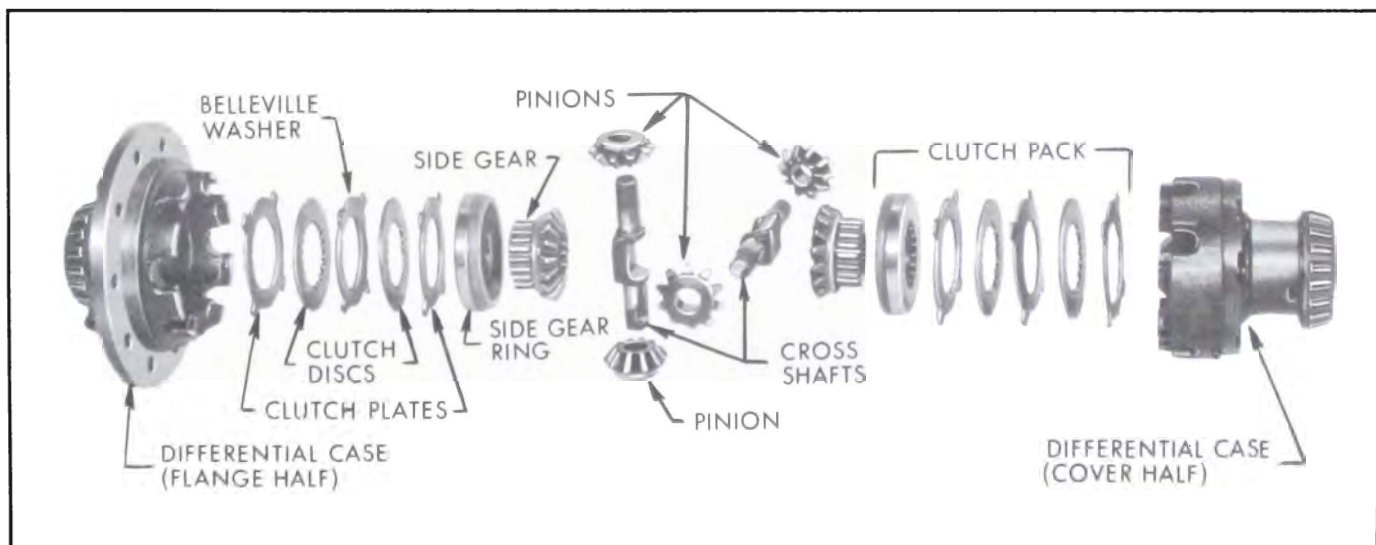


Figure 6-48—Positive Traction Differential - Exploded View

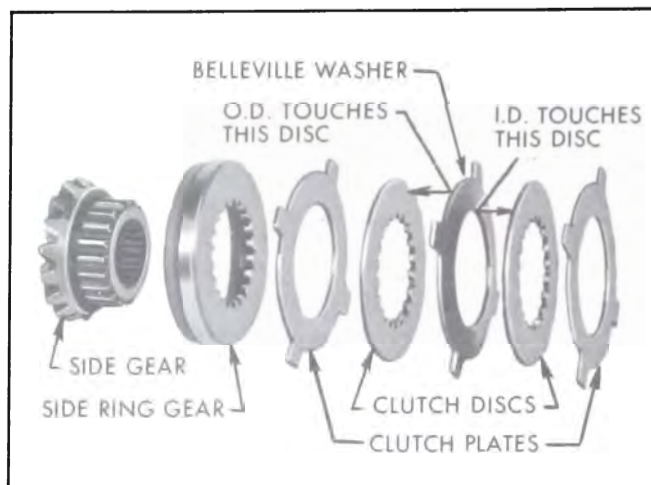


Figure 6-49—Clutch Pack

Each clutch pack consists of three clutch plates which are keyed to the differential case by external lugs, and two clutch discs which are splined internally to the side gear ring. The side gear ring is splined to the side gear which is in turn splined to the axle shaft. Whenever a load is applied to the differential, each side gear ring is forced outward, squeezing its clutch pack against the differential case. See Figure 6-49.

The center plate of each clutch pack is a Belleville spring (dished) which takes up all clutch pack clearance and adds a slight pre-load. When turning a sharp corner under normal conditions, the differential action is essentially the same as that of a conventional differential.

CAUTION: When working on a car with a Positive Traction differential, never raise one rear wheel and run the engine with the transmission in gear. The driving force to the wheel on the floor may cause the car to move.

6-14 LUBRICATION OF POSITIVE TRACTION DIFFERENTIAL

The lubricant level should be checked every 1000 miles. Maintain level between the bottom of the filler plug opening and 1/4 inch below the opening by adding Special Positive Traction Lubricant or equivalent available through the Buick Parts Department under part No. 531536. Never use any lubricant other than this special lubricant, even for adding, or a severe clutch chatter may result when turning corners.

Positive Traction differentials can be easily identified either by a stainless steel plate around

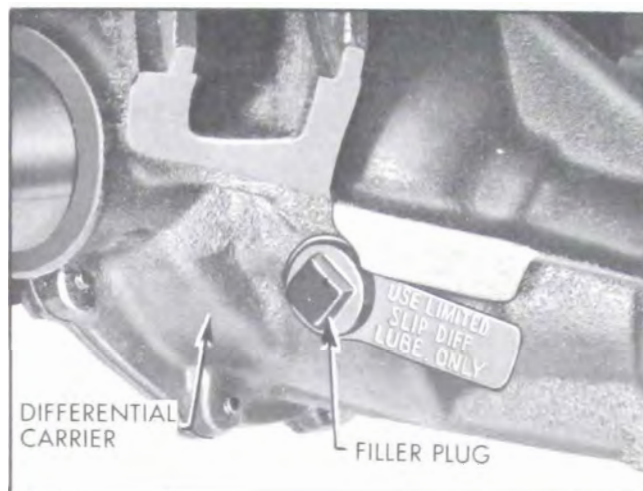


Figure 6-50—Identification of Positive Traction Differential

the filler plug or by an X in a circle stamped on the bottom edge of the carrier housing flange. See Figure 6-50. However, if the wrong lubricant is accidentally added, it will be necessary to completely remove all lubricant, flush with light engine oil, and then fill with the special lubricant. Capacity of the rear axle housing is 2 pints.

6-15 POSITIVE TRACTION DIFFERENTIAL SERVICE PROCEDURES

All rear axle service procedures are the same in the Positive Traction rear axle as in a conventional rear axle, except for servicing the internal parts of the differential assembly. All rear axle parts outside of the differential, such as the ring gear, differential side bearings, and axle shafts, are the same in either rear axle assembly.

a. Disassembly of Differential

1. If ring gear or differential case is to be replaced, remove ring gear from case. Otherwise ring gear need not be removed.
2. If a differential bearing is to be replaced, pull bearing outer race from case, using Remover J-2241-A as described in par. 6-5 (F).
3. Clamp case assembly in a brass jawed vise by ring gear or by case flange.
4. Mark flange half and cover half of case with a center punch or paint to provide alignment when assembling. If cross shafts are to be reused, see that they have a paint daub on one end of each shaft matching a similar paint



Figure 6-51—Alignment Marks

daub on the case to assure assembly in proper location. See figure 6-51.

5. Loosen 8 bolts holding cover half to flange half. Remove assembly from vise, place on bench with bolt heads up and remove bolts.

6. Lift cover half of case from flange half. Remove cover half cross shaft, pinions, side gear, side gear ring, clutch plates and discs. Keep with cover so they can be reinstalled in their original positions.

7. Remove corresponding parts from flange half of case and keep with flange half.

b. Cleaning and Inspection of Parts

1. Make certain that all differential parts are absolutely clean and dry.

2. Inspect cross shafts, pinions and side gears. Replace any parts which are excessively scored, pitted or worn.

3. Inspect side gear rings and differential case halves for scoring. Replace damaged or excessively worn parts. Both halves of case must be replaced if one half is damaged or worn.

4. Inspect clutch discs and plates for worn, cracked or distorted condition. If any of these defects exist, new clutch packs must be installed.

c. Assembly of Differential

1. If ring gear was removed, install ring gear

on case flange using three Studs 3/8-24 x 2 as described in par. 6-6(a) of the Buick Chassis Service Manual.

2. If a differential bearing outer race was removed, drive new race into case, using Replacer J-8606.

3. Place flange half of differential case on bench with opening up.

4. Oil clutch plates and discs thoroughly with the Special Positive Traction Lubricant or equivalent and install clutch packs. If inspection showed plates and discs to be in good condition, install original clutch packs on each side gear ring according to Figure 6-49. If any plates or discs were defective, install two new clutch packs.

5. Oil remaining parts with Special Positive Traction Lubricant or equivalent just before installing. With clutch packs in place on both side gear rings, next install proper side gear ring and clutch pack in flange half of differential.

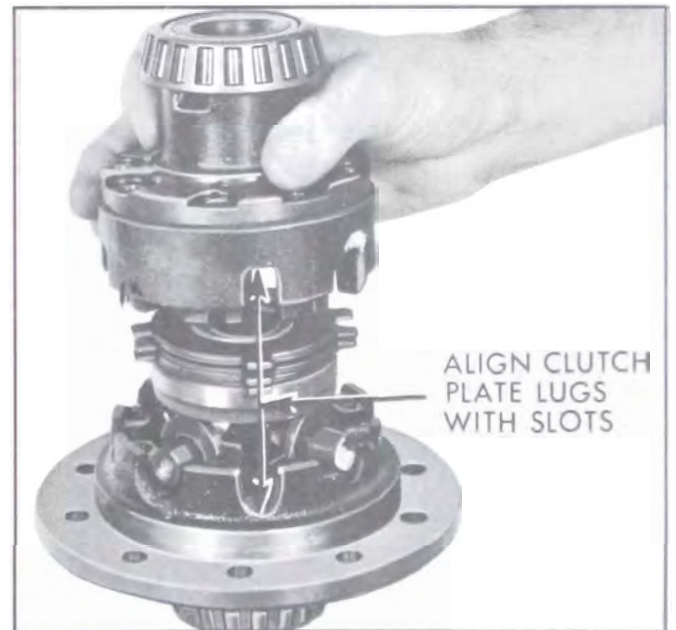


Figure 6-52—Installing Differential Parts

6. Install side gears, pinion gears, and cross shafts as shown in Figure 6-48. Be certain bevelled sides of shafts match ramps in case. See Figure 6-53.

7. Install other side gear ring and clutch pack. Align clutch plate lugs with slots in differential case.

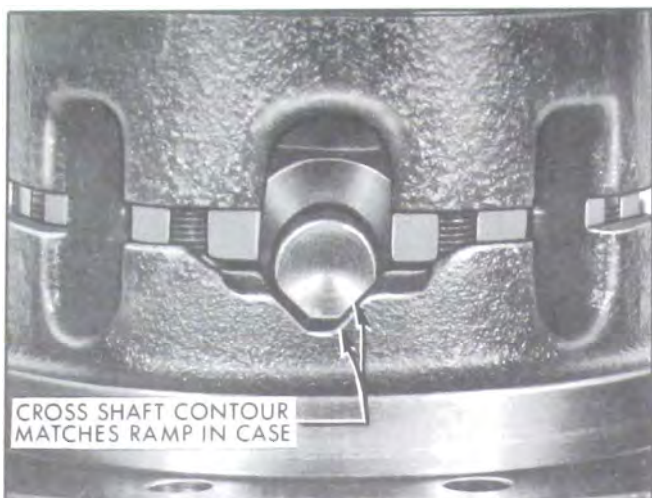


Figure 6-53—Matching Cross Shafts and Case Ramps

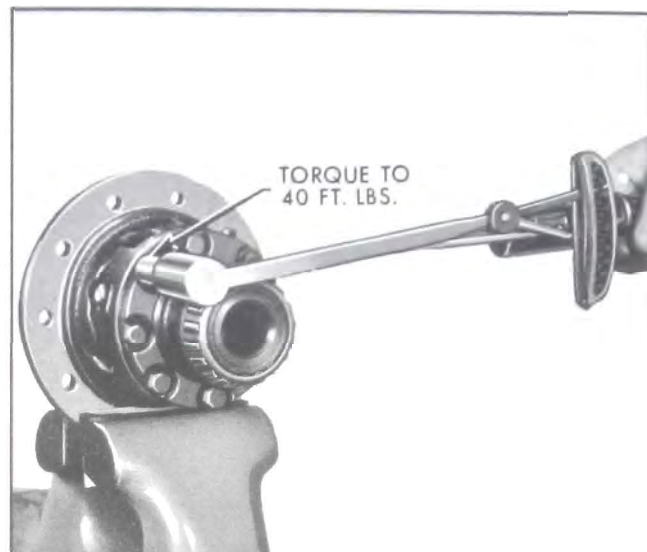


Figure 6-54—Torquing Differential Bolts

8. Check location of alignment marks on both halves of case and on cross shafts. Place cover half of case over clutch pack, engaging slots with clutch plate lugs. Make certain that paint daubs on shaft ends match daubs on case.

9. Install eight cover to flange case bolts and tighten evenly and alternately to 30-40 ft. lb. torque. See Figure 6-54.

d. Simple Procedure for Testing a Positive Traction Differential

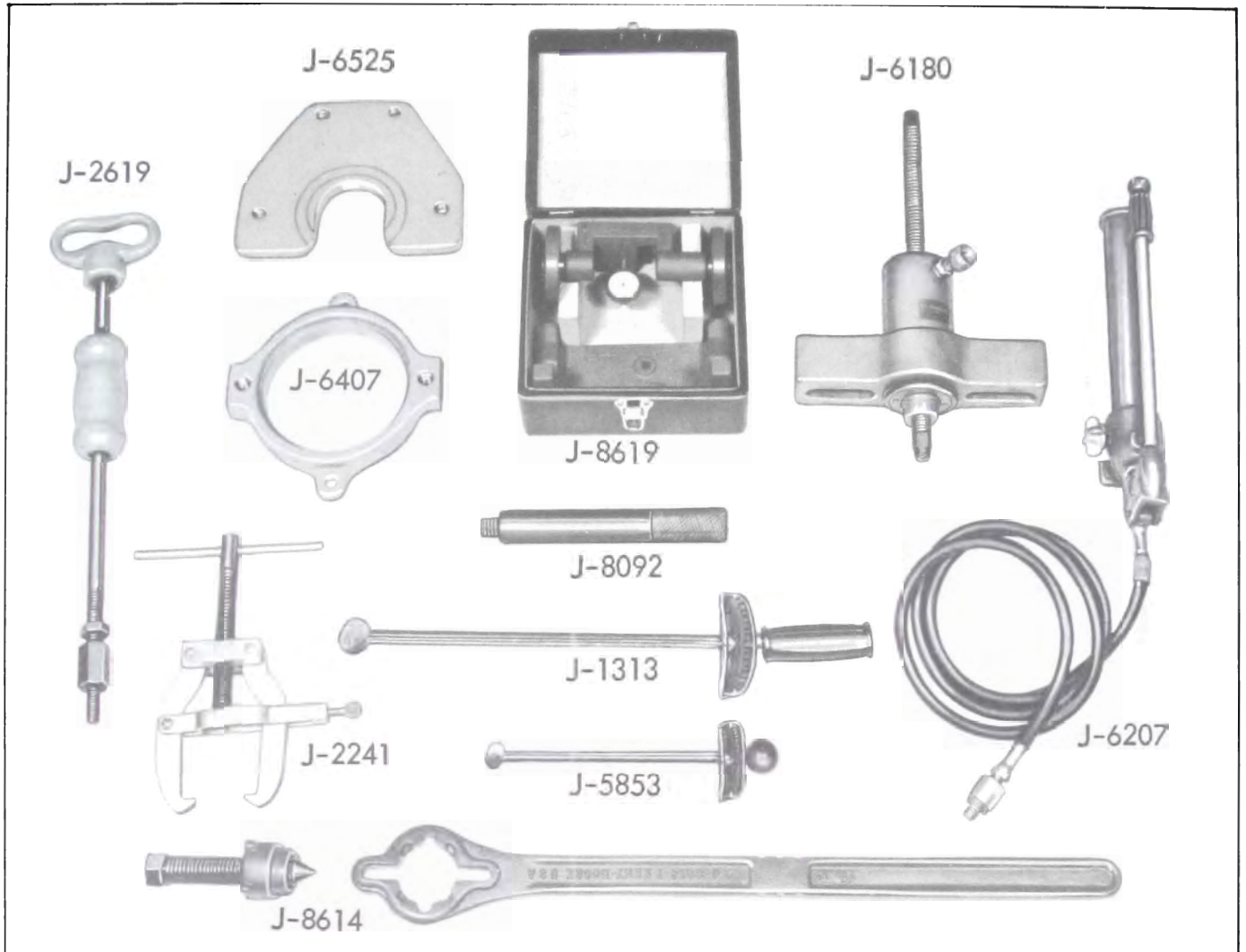
If there is a doubt that a Buick is equipped with a Positive Traction Differential, or to deter-

mine if this option is performing satisfactorily, a simple test can be performed. Place a roller-equipped floor jack far outboard under the rear axle housing to slightly raise one wheel. This wheel should touch the floor merely to the extent that it can be turned by hand.

With one person guiding the jack, another can attempt to slowly drive the car forward. If the car is equipped with a proper functioning Positive Traction Differential the car will move forward since the slipping wheel has just enough ground contact friction to engage the clutch pack.

ITEM Nº	AXLE RATIO	GEAR		PINION		DIFFERENTIAL CASE	TRANSMISSION ASSEM		SPEEDO DRIVING WORM		SPEEDO DRIVEN GEAR			TIRE SIZE
		PART Nº	Nº OF TEETH	PART Nº	Nº OF TEETH		TYPE		PART Nº	Nº OF TEETH	PART Nº	Nº OF TEETH	IDENTIFYING COLOR	
1	2.78	1193707	39	1193706	14	1195798	AUTOMATIC		1164833	9	1349483	20	RED	650X13 & 700X13
							3 SPEED SYNCHROMESH		1164833	9	1164713	19	BLUE	600X15
							4 SPEED SYNCHROMESH		1352301	9	1349483	20	RED	650X13 & 700X13
									1352301	9	1164713	19	BLUE	600X15
2	3.08	1193709	40	1193708	13	1195798	AUTOMATIC		1349889	8	1349483	20	RED	650X13 & 700X13
							3 SPEED SYNCHROMESH		1349889	8	1164713	19	BLUE	600X15
							4 SPEED SYNCHROMESH		1164714	8	1349483	20	RED	650X13 & 700X13
									1164714	8	1164713	19	BLUE	600X15
3	3.23	1195275	42	1195276	13	1195797	AUTOMATIC		3708144	8	3777053	20	BLUE	650X13 & 700X13
							3 SPEED SYNCHROMESH		3708144	8	3813088	19		600X15
							4 SPEED SYNCHROMESH		1349889	8	1164712	21	GREEN	650X13 & 700X13
									1349889	8	1349483	20	RED	600X15
4	3.36	1193713	37	1193712	11	1195797	AUTOMATIC		1164715	7	1164712	21	GREEN	650X13 & 700X13
							3 SPEED SYNCHROMESH		1164715	7	1164846	18	PURPLE	600X15
							4 SPEED SYNCHROMESH		1164715	7	1164713	19	BLUE	650X13 & 700X13
									1164715	7	1164846	18	PURPLE	600X15
5	3.63	1193715	37	1193714	11	1195796	AUTOMATIC		3708145	8	3375590	22	GREEN	650X13 & 700X13
							3 SPEED SYNCHROMESH		3708145	8	3777052	21	RED	600X15
							4 SPEED SYNCHROMESH		1352402	7	1349483	20	RED	600X15 & 700X13
									1352402	7	1164712	21	GREEN	650X13
6	3.90	1349269	39	1349270	10	1195796	AUTOMATIC		1164715	7	1164712	21	GREEN	650X13 & 700X13
							3 SPEED SYNCHROMESH		3708145	8	3777049	24	YELLOW	650X13 & 700X13
							4 SPEED SYNCHROMESH		3708145	8	3775590	22	GREEN	600X15
									1352305	6	1164713	19	BLUE	650X13 & 700X13
7	4.30	1349273	43	1349274	10	1195796	AUTOMATIC		1352305	6	1164846	18	PURPLE	600X15
							3 SPEED SYNCHROMESH		1352305	6	1164846	18	PURPLE	600X15
							4 SPEED SYNCHROMESH		1352306	6	1164713	19	BLUE	650X13 & 700X13
									1352306	6	1164846	18	PURPLE	600X15

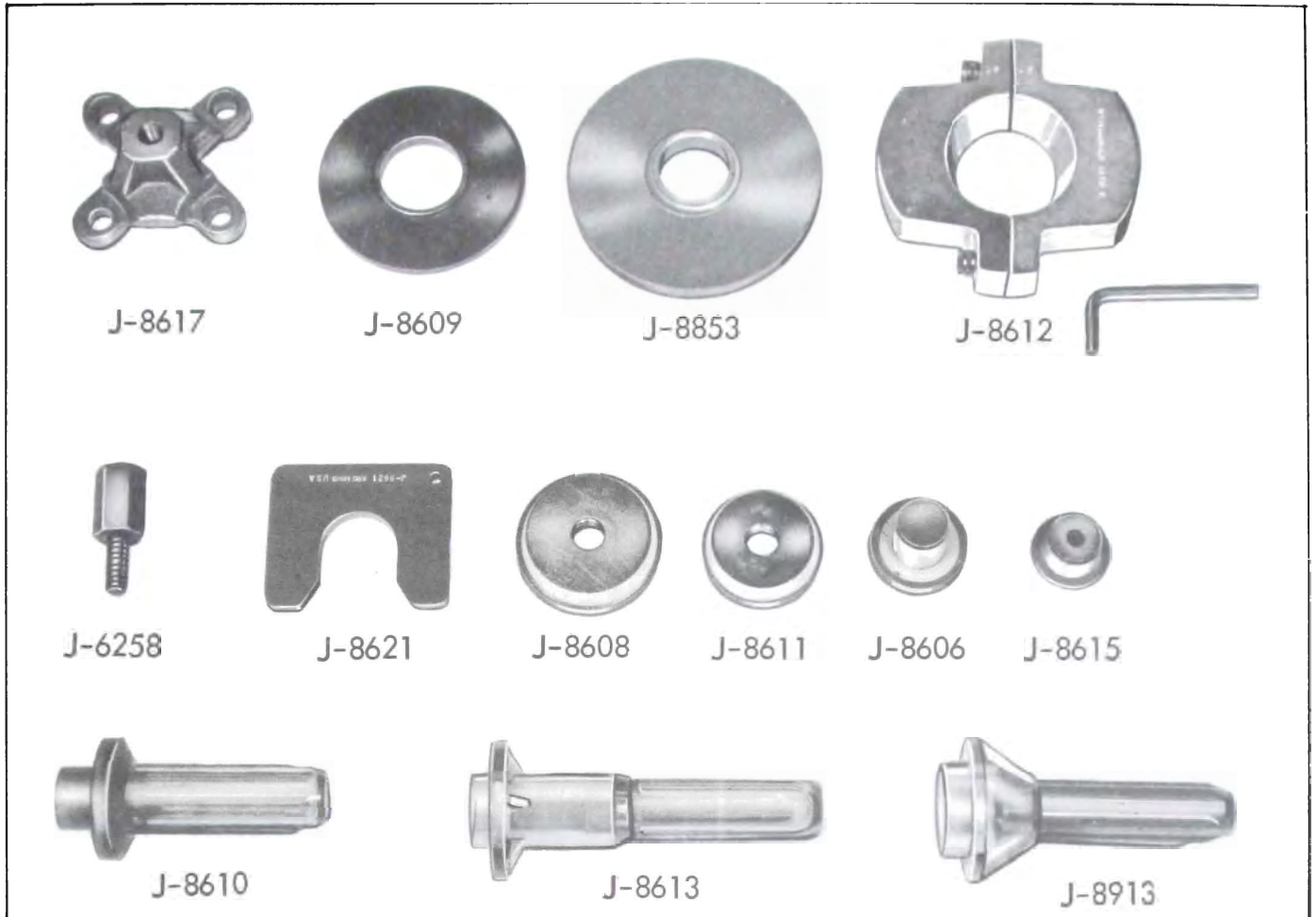
Figure 6-55—Axle Ratios and Speedometer Gears



REAR AXLE TOOLS

- J-1313 Torque Wrench (0 - 150 ft. lb.)
- J-2241 Side Carrier Bearing Puller
- J-2619 Slide Hammer
- J-5853 Torque Wrench (0 - 100 in. lb.)
- J-6180 12 Ton Power Ram
- J-6207 Hydraulic Pump
- J-6407 Press Plate Holder
- J-6525 Axle Shaft Bearing Remover
- J-8092 Driver Handle
- J-8614 Companion Flange Holder and Puller
- J-8619 Pinion Setting Gauge

Figure 6-56—Rear Axle Special Tools (Group 1)



REAR AXLE TOOLS (GROUP 2)

- J-6258 Ram Screw Adapter
- J-8606 Differential Side Bearing Installer
- J-8608 Rear Pinion Bearing and Race Installer
- J-8609 Rear Pinion Bearing Installer
- J-8610 Axle Shaft Seal Installer
- J-8611 Front Pinion Bearing Outer Race Installer
- J-8612 Rear Pinion Bearing Remover
- J-8613 Pinion Oil Seal Installer
- J-8615 Side Bearing Puller Support
- J-8617 Axle Shaft Remover
- J-8621 Axle Shaft Bearing Puller Plate
- J-8853 Axle Shaft Retainer and Ring Installer
- J-8913 Pinion Oil Seal Installer

Figure 6-57—Rear Axle Special Tools (Group 2)