

GROUP 14

ALPHABETICAL INDEX

	Page		Page
A			
Accessories	11-1	Bearing Adjustment, Front Wheels . . .	7-17
Air Cleaner	3-9	Bearing Lubrication, Front Wheels . . .	1-8
Clean and Re-oil	1-7	Bearing Replacement	
Air Conditioner	11-36	Connecting Rod	2-39
Service Procedures	11-77	Crankshaft	2-40
Evacuation, Leak Testing and		Differential 45000 Series	6-9
Charging	11-103	Differential 46, 48, 49000 Series . . .	6-29
Function Test	11-105	Rear Wheel (Axle Shaft) 45000 Series	6-7
Trouble Diagnosis	11-105	Rear Wheel (Axle Shaft)	
Alignment		46, 48, 49000 Series	6-24
Front Wheels	7-27	Bell Housing Alignment	5-50
Hood and Fenders	12-3	Breaker Points See Contact Points	
Pump and Converter Housing	5-47	Brakes	9-1
Radio	11-1	Adjustment	9-15
Ammeter See Generator Indicator		Bleeding	9-14
Antenna Installation, Radio	11-9	Drum Inspection	9-20
Antenna Trimmer Adjustment	11-19	Drum Reboring and Balancing	9-20
Automatic Choke Adjustment	3-21	Flushing, Filling System	9-14
Automatic Headlight Beam		Lubrication	1-8
Control See Guide-Matic		Master Cylinder Overhaul	9-21
Automatic Transmission S.T. 400	5-1	Operation, Service Brakes	9-2
Description--Operation S.T. 400 . . .	5-78	Parking Brake Adjustment	9-16
Disassembly--Assembly S.T. 400 . . .	5-107	Parking Brake Controls	9-3
General Specifications S.T. 400	5-1	Parking Brake Warning Signal	10-51
Removal--Replacement S.T. 400	5-106	Power Brakes Delco Moraine	9-23
Tightening Specifications S.T. 400 . . .	5-78	Power Brakes Bendix	9-38
Axle Assembly, Rear 45000 Series	6-2	Repair of Linings	9-17
Axle Assembly, Rear 46, 48, 49000 Series	6-19	Shoe Reline or Replace	9-17
Axle Shaft, Remove and Install		Specifications	9-1
45000 Series	6-6	Testing Trouble Diagnosis	9-10
Axle Shaft, Remove and Install		Wheel Cylinder Overhaul	9-21
46, 48, 49000 Series	6-23	Bumper, Front	12-10
Axle Assembly, Rear Lubricants	1-10	Bumper, Rear	12-23
B			
Back-Up Lamp and Switch	10-51	Button, Horn	10-53
Balance, Brake Drum	9-21	Button Setting, Radio	11-21
Balance, Wheel and Tire	7-16	C	
Ball Joint Replacement	7-17	Camber, Check and Adjust	7-33
Battery	10-6	Camshaft and Bearings	2-36
Light Load Test	10-8	Carburetor	
Hydrometer Test	10-9	Adjustment	3-21
Inspection and Service	10-7	Calibrations	3-2
Recharging	10-11	Carter See Carter	
Registration and Care When New . . .	10-6	Heat Control Valve	3-19
Specifications	10-1	Rochester See Rochester	
Trouble Diagnosis	10-11	Clutch, Specifications 45000 Series . .	4-1
Battery Cables, Clean and Test	10-10	Description 45000 Series	4-2
		Trouble Diagnosis 45000 Series . . .	4-6
		Clutch Adjustment 45000 Series . . .	4-3
		Removal	4-3

	Page		Page
Clutch Specifications 46000 Series . . .	4-8	D	
Description of Clutch 46000 Series . . .	4-9	Dash Pot and Throttle Linkage	
Clutch Adjustment 46000 Series . . .	4-10	Adjustment	3-25
Removal 46000 Series	4-13	Defroster, Windshield	11-24
Inspection 46000 Series	4-15	Diagnosis, Trouble	
Trouble Diagnosis 46000 Series . . .	4-17	Air Conditioner	11-66, 11-76, 11-108
Alignment of Flywheel Housing . . .	4-16	Battery	10-11
Throttle Linkage Adjustment	3-25	Brakes	9-10
Car Models	0-2	Cranking System	10-26
Car Roughness or Vibration	7-12	Engine	2-23
Carter 4-Barrel Carburetor	3-51	Fuel System	3-9
Disassembly, Cleaning		Gasoline Gauge	10-67
Assembly	3-55	Generating System	10-19
Fast Idle Cam and Unloader		Guide-Matic	11-118
Adjustment	3-58	Ignition System	10-35
Caster, Check and Adjust	7-33	Radio	11-5
Center Support Bearing	6-42	Rear Axle 45000 Series	6-2
Charge Indicator See Generator Indicator		Rear Axle 46, 48, 49000 Series . . .	6-21
Chassis Lubrication	1-5	Safety Buzzer	10-71
Chassis Sheet Metal	12-1	Shock Absorbers	7-6
Chassis Springs	7-22	Steering Action	7-11
Replacement, Front	7-24	Steering Gear, Power	8-18
Replacement, Rear	7-26	Steering Gear, Manual	8-3
Trim Dimensions	7-23	Tires	7-8
Chassis Suspension Specification . . .	7-1	Transmission - Automatic	5-1
Cigar Lighters	10-51	Differential 45000 Series	6-8
Circuit Diagrams, Wiring	10-158	Differential 46, 48, 49000 Series . . .	6-27
Clock Electric	10-66	Dimmer Switch	10-48
Clutch, Automatic Transmission	5-12	Directional Signal Lamps and Switch .	10-55
Coil, Ignition Test	10-41	Lamp Circuits	10-57
Connecting Rods	2-12	Trouble Diagnosis	10-56
Bearing Dimensions	2-5	Distributor, Ignition	10-33
Bearing Replacement	2-39	Advance Mechanism	10-35
Rod Replacement	2-45	Condenser Tests	10-42
Condenser Tests, Distributor	10-41	Contact Points, Replace	10-36
Constant Velocity Universal Joint . . .	6-41	Dwell Angle Adjustment	10-38
Contact Points, Distributor		Overhaul	10-43
Adjustment, Replacement	10-36	Specifications	10-3
Cooling System, Engine	2-17	Timing	10-38
Filling, Flushing	2-47	E	
Prepare for Anti-Freeze	2-47	Electro-Cruise	11-123
Trouble Diagnosis	2-27	Electro-Cruise Maintenance	1-7
Crankcase Ventilation	3-20	Engine	2-1
Cranking Motor	10-24	Cooling System	2-47
Bench Test	10-31	Cranking System	10-24
Periodic Inspection	10-29	Exhaust Manifold Valve Service . . .	3-19
Repairs on Bench	10-31	Fuel and Exhaust System	3-1
Specifications	10-2	Identification	0-2
Voltage Test	10-29	Ignition System	10-33
Trouble Diagnosis	10-27	Lubrication System	2-47
Crankshaft and Bearings	2-11	Mountings	2-54
Bearing Replacement	2-40	Mounting Adjustment	2-54
Dimensions	2-5	Oil Recommendations	1-1
Oil Seal Replacement	2-37		
Cruise Control	11-123		
Cylinder Crankcase	2-11		

	Page		Page
Specifications	2-1	Heater and Defroster	11-24
Tune Care, Trouble Diagnosis	2-23	Air Conditioner	11-36
Ventilation System	3-20	Non-Air Conditioner	11-24
Exhaust Pipes	3-11	Horns, Relay and Button	10-53
Exhaust Manifold	3-11	Adjustments	10-53
		Trouble Diagnosis	10-53
		Hydraulic Control System,	
F		Automatic Transmission	5-16
Front Shock		Hydraulic Valve Mechanism	2-14
Absorbers	See Shock Absorbers	Hydraulic Valve Lifter Service	2-32
Front Springs	See Chassis Springs	Hydrometer Test of Battery	10-9
Front Wheel Suspension	7-2		
Front Wheels		I	
Alignment	7-32	Identification No., Vehicle	0-2
Bearing Adjustment	7-17	Ignition Coil	10-33
Bearing Replacement, Lubrication .	7-16	Specifications	10-3
Fuel Consumption, Excessive	3-17	Tests	10-41
Fuel Pump	3-28	Ignition System	10-33
Inspection and Test	3-30	Ignition Switch	10-45
Repairs	3-29	Switch Replace, Lock Repairs	10-45
Fuel System	3-9	Ignition Timing	10-38
Fuse Block	10-128	Indicator Lights	
Fuse Specifications	10-4	Generator	10-62
		Oil Pressure	10-62
		Water Temperature	10-64
G		Indicators, Direction Signal	10-55
Gasoline Filters and Strainers	3-9	Inflation Pressures, Tires	7-1
Gasoline Gauge	10-66	Intake Manifold	3-10
Trouble Diagnosis	10-67	Intake Silencer	3-9
Gasoline Tank Replacement	3-26		
Gauge		K	
Gasoline	10-66	King Pin Inclination, Theoretical	7-33
Pinion Setting 45000 Series	6-9	Knuckle, Steering, Replace	7-17
Pinion Setting 46, 48, 49000 Series .	6-29		
Generator	10-13	L	
Inspection, Test on Car	10-20	Lamp Bulb Specifications	10-4
Repairs on Bench	10-13	Light Load Test of Battery	10-8
Specifications	10-1	Lighting System	10-47
Generator Regulator	10-16	Lighters, Cigar	10-52
Specifications	10-2	Lights	
Test and Adjust, on Car	10-20	Headlights	10-47
Generating System	10-13	Direction Signal	10-55
Trouble Diagnosis	10-19	Instrument Panel Control	10-47
Guide-Matic	11-117	Linkage, Steering	8-44
Adjustment	11-121	Lower Control Arm, Rebrush, Replace .	7-27
Trouble Diagnosis	11-118	Lubrication	1-1
Guide T-3 Aimer	10-49	Automatic Transmission	1-8
		Body	1-9
		Chassis	1-5
H		Speedometer Cable	10-68
Hard Starting	3-16	Lubrication System, Engine	2-47
Headlamps	10-47	Specifications	2-5
Aiming Adjustment	10-49		

	Page		Page
M			
Manifold Heat Control	3-10	Pinion Setting Gauges 45000 Series . .	6-9
Valve Service	3-19	Pinion Setting Gauges 46, 48, 49000 Series	6-29
Manifold Intake	3-10	Pistons, Pins, Rings	2-39
Exhaust	3-11	Dimensions	2-6
Marks on Ring Gear and Pinion 45000 Series	6-9	Replacement	2-42
Marks on Ring Gear and Pinion 46, 48, 49000 Series	6-29	Ring Fitting	2-44
Master Cylinder, Brake	9-8	Positive Traction Differential 45000 Series	6-14
Filling	9-14	Positive Traction Differential 46, 48, 49000 Series	6-37
Gauging, Cylinder Piston, Delco Moraine	9-36	Propeller Shaft Assembly	6-50
Gauging, Cylinder Piston, Bendix	9-48	Installation	6-53
Overhaul, Delco Moraine	9-30	Removal	6-24
Overhaul, Bendix	9-44	Pump, Fuel	3-29
Models, Car	0-2	Pump, Oil Engine	2-15
Mountings, Engine	2-11	Repairs	2-24
Adjustment	2-54	Pump, Hydraulic Steering.	8-13, 8-40
Muffler	3-11	Pump, Water	2-18
		Repairs	2-50
		Push Button Setting, Radio	11-21
N			
Neutral Safety Switch	10-51		
O			
Oil Consumption, Excessive	2-24	R	
Oil Recommendation, Engine	1-1	Radiator	2-17
Oil Filter, Engine	2-6	Thermostat Test	2-49
Changing Element	1-4	Radio	11-1
Oil Pressure Indicator Light	10-62	Adjustments on Car	11-19
Oil Pump, Engine	2-15	Antenna Installation	11-9
Repairs	2-47	Receiver Installation	11-9
Oil Pump, Steering	8-13, 8-40	Trouble Diagnosis	11-5
Oil Seals, Rear Axle Shaft 45000 Series	6-7	Rear Axle Carrier Assembly 45000 Series	6-8
Oil Seals, Rear Axle Shaft 46, 48, 49000 Series	6-25	Rear Axle Carrier Assembly 46, 48, 49000 Series	6-25
P			
Parking Brake Controls	9-3	Disassembly 45000 Series	6-8
Adjustment, Lubrication	9-16	Disassembly 46, 48, 49000 Series . .	6-27
Parking Lamps	10-49	Lubrication	1-10
Power Brakes, Delco Moraine	9-23	Removal 45000 Series	6-7
Power Brakes, Bendix	9-38	Removal 46, 48, 49000 Series	6-25
Power Headlight Control	See Guide-Matic	Specifications 45000 Series	6-1
Pinion Adjustment, Rear Axle 45000 Series	6-9	Specifications 46, 48, 49000 Series . .	6-18
Pinion Adjustment, Rear Axle 46, 48, 49000 Series	6-30	Trouble Diagnosis 45000 Series . . .	6-2
		Trouble Diagnosis 46, 48, 49000 Series	6-21
		Rear Universal Joint Angle Adjustment	6-54
		Rear Wheel Bearing 45000 Series . . .	6-7
		Rear Wheel Bearing 46, 48, 49000 Series	6-24
		Rear Wheel Suspension	7-4
		Reboring Cylinders	2-43
		Receiver Installation, Radio	11-9
		Recharging Battery	10-11
		Regulator, Generator	10-16

	Page		Page
Relay, Horn	10-53	Steering Gear, Power	8-9
Ring Gear and Pinion Marks		Steering Gear, Manual	8-1
45000 Series	6-9	Steering Gear Lubrication	1-9
Ring Gear and Pinion Marks		Steering Geometry (Turning Angles),	
46, 48, 49000 Series	6-29	Checking	7-34
Ring Gear Replacement 45000 Series	6-12	Steering Knuckle, Replace	7-17
Ring Gear Replacement		Steering Linkage	8-44
46, 48, 49000 Series	6-33	Steering Wheel, Removal	8-5
Rings, Piston See Piston Rings		Stop Lights and Switch	10-49
Rochester 4-Barrel Carburetor	3-40	Suspension, Chassis	7-1
Rochester 2-Barrel Carburetor	3-31	Switch	
Rocker Arms, Replacement	2-30	Back-Up Light	10-51
		Dimmer	10-48
		Direction Signal	10-55
		Ignition	10-33
		Lighting	10-47
		Neutral Safety	10-51
		Stop Light	10-49
		T	
		Tank, Gasoline, Replacement	3-26
		Thermo Circuit Breaker	10-47
		Thermostat	
		Choke Adjustment	3-21
		Exhaust Manifold Valve	3-20
		Radiator Test	2-49
		Throttle Linkage	
		Adjustment	3-25
		Tie Rods and Ends	8-44
		Adjustment	7-34
		Tightening Specifications	
		Brakes	9-1
		Chassis Suspension	7-1
		Engine	2-1
		Rear Axle 45000 Series	6-1
		Rear Axle 46, 48, 49000 Series	6-18
		Steering Gear, Power	8-9
		Steering Gear, Manual	8-1
		Transmission, Automatic	5-1
		Tilt Steering Wheel	8-52
		Timing	
		Ignition	10-39
		Timing Chain Replacement	2-37
		Transmission, 4-Speed	4-50
		Description	4-50
		Trouble Diagnosis	4-62
		Linkage Adjustment	4A-1
		Disassembly	4-55
		Assembly	4-60
		Tires	7-14
		Abnormal Wear	7-8
		Inflation	7-1
		Inspection	7-14
		Interchanging	7-15
		Runout	7-13

S

Safety Buzzer	10-71
Saginaw Oil Pump, Steering	8-13, 8-40
Serial Number, Car and Engine	0-2
Sheet Metal, Chassis	12-1
Silencer, Intake	3-9
Shock Absorbers, Front and Rear	7-6
Replacement	7-31
Trouble Diagnosis	7-31
Solenoid Switch, Test, Adjust	10-29
Specifications	10-3
Sonomatic Radio	11-1
Spark Plugs	10-40
Spark Timing Control	10-35
Specific Gravity, Battery	10-9
Specifications	
Air Conditioner	11-36
Battery	10-1
Brakes	9-1
Car, General	0-8
Chassis Suspension	7-1
Cranking System	10-2
Engine	2-1
Front Wheel Alignment	7-32
Fuel and Exhaust Systems	3-1
Generating Systems	10-1
Ignition System	10-3
Lighting System	10-4
Rear Axle 45000 Series	6-1
Rear Axle 46, 48, 49000 Series	6-18
Signal System (Horn, Lights, etc.)	10-5
Steering Gear, Power	8-9
Steering Gear, Manual	8-1
Steering Gear, Lubrication	1-9
Steering Linkage	8-44
Transmission, Automatic	5-1
Speedometer	10-68
Trouble Diagnosis	10-71
Springs, Chassis	7-22
Spring, Hood Hinge	12-2
Stabilizer Link	7-16
Starter	10-24

	Page		Page
Tire and Wheel Balance	7-16	Ventilator, Outside Air	11-33
Toe-In, Front Wheels, Check and Adjust	7-34	Voltage Regulator	10-16
Torque Converter	5-5	Voltage Test, Cranking Motor	10-29
Transmission, Automatic S.T. 300	5-1		
Transmission, Automatic S.T. 400	5-77	W	
Approved Oils	1-9	Warning Signal, Parking Brake	10-51
Drain and Refill	1-9	Water Pump	2-18
Manual Control.	Group 4A	Repairs	2-50
Manual Control Linkage Adjust	Group 4A	Wheel Alignment	7-
Trim Dimensions, Chassis		Wheel Bearing, Front, Adjust	7-15
Spring, F. and R.	7-22	Wheel Bearing Lubrication, Front	1-7
Trouble Diagnosis	See Diagnosis	Wheel Bearing Replacement, Front	7-16
		Wheel Bearing Replacement, Rear 45000 Series	6-7
U		Wheel Bearing Replacement, Rear 46, 48, 49000 Series	6-25
Universal Joints		Wheel Cylinder, Brake, Overhaul	9-21
Checking & Adjusting Angles--4700	6-57	Wheel and Tire Balance	7-16
Constant Velocity	6-42	Wheel and Tire Runout	7-13
Front and Rear	6-42	Wheel Steering, Replace	8-5
		Wheel Suspension	7-2
V		Windshield Defroster	11-24
Vacuum Trunk Release	11-141,142,143,144-154	Windshield Washer	10-116
Valves		Windshield Wiper, Single Speed	10-95
Checking Timing	2-23	Disassembly and Assembly	10-100
Hydraulic Lifters	2-14	Trouble-Shooting	10-96
Hydraulic Lifter Service	2-32	Windshield Wiper, Two Speed	10-102
Noise	2-26	Disassembly and Assembly	10-110
Reconditioning Valves	2-29	Trouble-Shooting	10-105
Specifications	2-4	Wiring Circuit Diagrams	10-158
Ventilation, Crankcase	3-21	Wonderbar Radio	11-3