

Subject	Page No.	Subject	Page No.
A			
Actuator Assembly -		Power Operated Four-Way -	
Electrically Operated Tops	6-33	Adjuster Components	10-28
Inoperative Top In Down		Transmission Assembly and	
(Stacked) Position	6-34-35	Drive Cables	10-28
Removal and Installation	6-34	Standard Bucket Seat Back -	
Top Lift Assembly	6-35	Corvair	10-30
Adhesive Caulking -		Two Door Styles Except Corvair	10-30
Description	1-3	C	
Installation	1-4	Convertible Top Linkage	
Removal	1-4	Lubrication	2-6
Service Procedures	1-3	Cowl and Dash Dimensions -	
Waterleaks Correction of Adhesive		Chevy II Styles	1-21
Caulked Glass	1-5	D	
B			
Back Curtain Assembly -		Door Introduction	7-2
Complete	6-21	Door Jamb Switch	
Installation	6-21	Lubrication	2-2
Back Curtain Zipper Replacement	6-25	Door Lock Fork Bolt and Rotary Bolt -	
Back Window Glass -		Lubrication	2-1
Description	9-1	Door Lock Mechanism and Lock Parts -	
Installation	9-2	Lubrication	2-3
Removal	9-1	Door Lock Outside Handle -	
(All Styles Except 35-45-55-65 and 67		Lubrication	2-2
Styles)	9-1	Door Lock Striker -	
Body Number Plate	1-2	Lubrication	2-2
Body Ventilation -		Door Window Regulator and Cams Styles	
All "E" Styles	3-3	With Upper Frames	
All Except "E" Styles	3-1	Lubrication	2-4
Shroud Side Air Outlet	3-1	Door Window Regulator Cams and Guides -	
Shroud Side Air Outlet Control		Styles without Upper Frames	
Cable	3-3	Lubrication	2-4
Shroud Side Air Outlet Door	3-2	E	
Shroud Side Finishing Panel	3-1	Electric Seats	11-32
Shroud Side Finishing Panel and Air		Electric Folding Top	
Outlet Duct Assembly	3-1	A. Checking Feed Circuit Continuity	
Bucket Seats		at Circuit Breaker	11-49
Description	10-23	B. Checking Feed Circuit Continuity	
Manually Operated Bucket Seat		at Control Switch	11-49
Adjuster	10-25	C. Checking Control Switch	11-49
Manually Operated Bucket Seat		D. Checking Feed Circuit Continuity	
Assembly	10-23	at Relay at Motor	11-49
Power Operated Four-Way Adjuster	10-26	E. Checking Relay	11-49
Power Operated Four-Way Adjuster		F. Checking Motor	11-50
Components	10-27	Electric Folding Top -	
Adjuster Horizontal Actuator	10-29	Checking Procedure	11-48
Adjuster Jackscrew	10-29	Corvair	11-48
Adjuster Vertical Gearnut	10-29	Description	11-48
Disassembly and Assembly of		Electrical Introduction	11-1
Transmission	10-28	Exterior Molding -	
Motor and Transmission Drive Belt		General Precautions	12-1
and Pulleys	10-28	Introduction	12-1
Motor Assembly	10-28	Molding Views and Charts -	
Torque Tube Assembly	10-27	Buick	12-63
Power Operated Horizontal Adjuster	10-26	Buick "B & C" (45-46-4000 Series)	12-71
Power Operated Horizontal or		Buick "E" (49000 Series)	12-79
Four-Way Assembly	10-24		

Subject	Page No.	Subject	Page No.
Cadillac	12-81	Adjustment of Folding Top at Front	
Cadillac "C" (68000 Series)	12-81	Roof Rail	6-49
Chevelle - "A" (13000 Series)	12-12	Adjustment of Folding Top Front Roof	
Chevrolet	12-4	Rail Wedge Plate	6-49
Chevrolet "B" (15-16000 Series)	12-20	Adjustment of Top at Male Hinge	6-52
Chevy II - "X" (11000 Series)	12-7	Adjustment of Top Control Link	
Corvair - "Z" (100000 Series)	12-4	Adjuster Plate	6-49
F-85 - "A" (33000 Series)	12-44	Description	6-49
Oldsmobile	12-44	Front Roof Rail Lock Adjustment	6-49
Oldsmobile "B & C" (35-38000 Series)	12-52	Front Roof Rail Lock Assembly	6-49
Oldsmobile - "E" (39000 Series)	12-61	Trouble Shooting Chart	6-54
Pontiac	12-27	Folding Top Trip Assembly—Complete	6-1
Pontiac "B" (25-26000 Series)	12-35	Installation of Top and Back Curtain	
Special "A" (43-44000 Series)	12-63	Trim Assembly	6-4
Tempest "A" (23-24000 Series)	12-27	Removal of Top and Back Curtain Trim	
Sealing Operation	12-1	Assembly	6-1
Tools and Care	12-3	Folding Top Trim—Less Back Curtain	6-15
F			
Fabric Roof Covers -		Installation of Folding Top Trim Cover	6-16
(All Styles Except Station Wagons)	5-1	Removal of Folding Top Trim Cover	6-15
(Station Wagon Styles)	5-7	Four-Way Seat Adjuster Components -	
Fabric Roof Covers Description -		"A" Body	10-9
(All Styles Except Station Wagons)	5-1	Disassembly and Assembly of	
(Station Wagon Styles)	5-7	Transmission	10-12
Fabric Roof Covers Installation -		Electric Motor	10-9
(All Styles Except Station Wagons)	5-5	Horizontal Actuator	10-11
(Station Wagon Styles)	5-7	Horizontal and Vertical Drive Cables	10-12
Fabric Roof Covers Removal -		Jackscrew	10-12
(All Styles Except Station Wagons)	5-1	Transmission	10-12
(Station Wagon Styles)	5-7	Vertical Gearnut	10-10
Folding Seat Linkage -		Four-Way Seat Adjuster Components -	
Lubrication	2-5	Buick "B, C & E" Body	10-13
Folding Top Adjustments -		Disassembly and Assembly of	
"A" Styles	6-37	Transmission	10-15
Adjustment of Folding Top Front Roof		Electric Motor	10-13
Rail Wedge Plate	6-37	Horizontal Actuator	10-14
Adjustment of Top At Front Roof Rail	6-38	Horizontal and Vertical Drive Cables	10-14
Adjustment of Top at Male Hinge	6-38	Transmission	10-14
Adjustment of Top Control Link	6-38	Vertical Gearnut	10-13
Front Roof Rail Lock Adjustment	6-38	Front and Rear Doors	7-2
Front Roof Rail Lock Assembly	6-38	Arm Rests	7-3
Trouble Shooting Chart	6-41	Center Pillar	
Folding Top Adjustments -		Weatherstrips "C-69"	
"B & C" Styles	6-44	Styles	7-20
Adjustment of Folding Top at Front		Door Bottom Auxiliary Sealing Strips	7-13
Roof Rail	6-44	Door Bottom Drain Hole Sealing Strips	7-13
Adjustment of Folding Top Front Roof		Door Weatherstrips	7-10
Rail Guide	6-44	Inside Handles	7-5
Adjustment of Top at Male Hinge Support		Lock Strikers - All Except "X" Styles	7-16
Adjustment of Top Control Link		Lock Strikers - All "X" Styles	7-17
Adjusting Plate	6-45	Outside Handle—Assembly	7-15
Description	6-44	Outside Handle—Disassembly	7-15
Front Roof Rail Lock Adjustment	6-45	Pull Handles	7-2
Front Roof Rail Lock Assembly	6-45	Side Rail Weatherstrip Adjustment	7-20
Trouble Shooting Chart	6-46	Side Rail Weatherstrip and Retainer	7-17
Folding Top Adjustments -		Spring Clips	7-14
"Z" Styles	6-49	Trim Assembly	7-7
		"A" Styles	7-7
		"B, C & E" Styles	7-5
		"X" Styles	7-9
		"Z" Styles	7-10

Subject	Page No.	Subject	Page No.
Water Deflectors	7-14	Front Door Ventilator Assembly - Weatherstrip	
Front and Side Skylight Windows -		"A - B & C" Styles	7-43
("55" and "65" Styles)	5-11	Front Door Ventilator Casting	
Description	5-11	"X - 37" Styles	7-40
Installation	5-11	Front Door Ventilator - Manual and Electric	
Removal	5-11	"B & C 37-39-47-57-67 and C-69" Styles	7-37
Front Compartment - Corvair	3-11	Front Door Ventilator Regulator - Manual	
Description	3-11	and Electric -	
Front Compartment Lid	3-11	"B & C" Styles	7-32
Front Compartment Lid Gutter		Front Door Wedge Plates -	
Weatherstrip	3-14	"67" Styles	7-67
Front Compartment Lid Lock Assembly	3-13	Front Door Window Adjustments	
Front Compartment Lid Lock Cylinder	3-13	"B-11-35-45 and 69" Styles	7-44
Front Compartment Lid Lock Lubrication	2-4	Front Door Window Adjustments -	
Front Compartment Lid Lock Striker	3-13	"X 37" Styles	7-59
Front Compartment Lid Torque Rods	3-12	"Z" Styles	7-60
Front Doors		Front Door Window Assembly -	
Description	7-21	"A-17 and 67" Styles	7-52
Door Adjustments	7-25	"A39" Styles	7-54
Hinges	7-21	"A & X" Closed Styles	7-45
Hinge Hold-Open Assembly-		All "B & C" Except Closed Styles	7-46
Lubrication	2-1	"B 11-35-45 and 69" Styles	7-44
Lock Assembly and Vacuum Actuator.	7-29	"X-37" Styles	7-59
Lock Cylinder Assembly -		"Z-37-39 and 67" Styles	7-59
All except Chevrolet		49487 Style	7-57
Four - Door Styles	7-31	Front Door Window Front Guide Channel -	
Lock Cylinder Assembly -Chevrolet		49487 Style	7-66
Four Door Styles	7-31	Front Door Window Glass Run Channel -	
Lock Left Vacuum Control Valve -		"B & C" Except Closed Styles	7-64
Pontiac "A & B" Styles	7-70	"B 11-35-45 and 69" Styles	7-64
Door Lock Remote Control and		Front Door Window Glass Run Channels -	
Connecting Rod	7-28	"X-37" Styles	7-66
Door Lock Selector Values - All "B & C &		"X-11-35 and 69" Styles	7-66
E" Except Chevrolet	7-67	Front Door Window Glass Run Channel -	
Door Lock System - Operation		Inner and Outer Strip Assemblies (Draft	
Pontiac		Strips)	7-48
"A & B" Styles	7-69	Front Door Window Inner Panel Cam	7-27
Door Lock Vacuum Actuator	7-69	Front Door Window Lower Sash Channel Cam -	
Door Lock Vacuum Diagnosis Chart -		"E & Z" Styles	7-48
Buick, Oldsmobile and Cadillac Styles	7-75	Front Door Window Rear Glass Run Channel -	
Door Lock Vacuum Diagnosis Chart -		"A 17-67 and 69" Styles	7-65
Pontiac Styles	7-74	"Z" Body Styles	7-67
Door Lock Vacuum Remote Control	7-72	Front Door Window Rear Guide Channel -	
Door Lock Vacuum Storage Tank	7-72	49487 Style	7-66
Door Lock Vacuum Transfer Value -		Front Door Window Regulator - Electric -	
Pontiac		"B 35-45 and 69" Styles	7-62
"A & B" Styles	7-70	Front Door Window Regulator Electric	
Door Lock Vacuum Trouble Diagnosis		Motor Assembly	7-62
Procedure	7-72	Front Door Window Regulator Manual	
A. Installation of Testing Device	7-73	"B 11-45 and 69" Styles	7-62
B. Recharging Vacuum Storage Tank	7-3	Front Door Window Regulator - Manual and	
C. Determining Size of Air Leak	7-73	Electric -	
D. Isolating an External Leak	7-73	"A-E-X & Z" Styles	7-62
E. Isolating an Internal Leak	7-74	All "B & C" Except Closed Styles	7-61
Front Door Ventilator Adjustments		Front Window Sash Channel Guide Plate -	
"B & C 37-39-47-57-67 and C 69" Styles	7-38	"A 17-39 and 67" Styles	7-50
Front Door Ventilator Assembly -		Front Door Window Up-Travel Stops -	
"A & X" Closed Styles	7-34	"A-E-X & Z" Hardtop and Convertible	
"A-X-Z" Hardtop and Convertible Styles	7-40	Styles	7-50
"B-11-35-45 and 69 Styles	7-33		

Subject	Page No.	Subject	Page No.
Front Headlining -		Chevy II Styles -	
"55 and 65" Station Wagon Styles	4-6	(Body Assembly)	1-19
Installation	4-8	(Front End Skirt Assembly)	1-18
Removal	4-6	Hydraulic Checking Procedure -	
Front Seat Adjuster Mechanism -		Check Hydraulic Fluid Level in Reservoir	6-30
Lubrication	2-6	Checking Operation of Lift Cylinders	6-30
Front Seats - Full Width	10-2	Checking Pressure at Pump	6-31
Front Seat Assembly -		Hydro - Letric System	
Adjuster Assembly	10-7	Description	6-26
Manually Operated	10-2	Electrical Checking Procedure	6-29
Description	10-2	Check for Current at Folding Top	
Seat Assembly	10-3	Control Switch	6-29
Power Operated -		Checking Folding Top Control Switch	6-29
Description	10-3	Checking Motor Unit	6-30
Seat Assembly	10-4	Checking Switch to Motor Lead Wires	6-30
(2-, 4 and 6-Way)	10-3	Filling of Hydro-Letric Reservoir	6-31
Front Seat Back	10-18	Fluid Control Valve	6-28
Seat Back Assembly -		Folding Top Lift	6-31
Four Door with Standard Seat	10-18	Hydraulic Checking Procedure	6-26
Two-Door with Standard Seat		Check Hydraulic Fluid Level in	
(Right or Left)	10-19	Reservoir	6-30
Standard Seat Back Headrest -		Checking Operation of Lift Cylinders	6-30
"Strato" Seat Back Assembly (Right or Left)		Checking Pressure at The Pump	6-31
16639 Styles	10-20	Mechanical Checking Procedure	6-29
All Except 16639 Styles	10-19	Motor and Pump Assembly	6-26
Front Seat Center Arm Rest	10-21	Operation of Folding Top	6-28
Arm Rest and Curtain - Notch Down		Operation of Pump Assembly	6-28
and Strato Seat Back	10-22	Reservoir Tube	6-27
Arm Rest and Curtain - Standard Full			
Width Seat Back	10-21	I	
Arm Rest and Support -		Instrument Panel	3-9
Standard Full Width Seat Back	10-21	Assembly	3-9
Arm Rest Assembly - Notch Down and		Compartment Door -	
Strato Seat Back	10-23	Lubrication	2-1
Foot Rest Assembly - Cadillac		Door Locks	3-10
68169 Styles	10-23	Instrument Panel Cover -	
G		Chevrolet Styles	3-9
Gas Tank Filler Door Hinge -			
Lubrication	2-5	M	
H		Manual	
Headlining -		Descriptions	1-1
"55 and 65" Station Wagon Styles	4-6	Illustrations	1-1
Headlining - Cloth and Vinyl Coated -		Index	1-1
All Styles Except "55-65" Station		Introduction	1-1
Wagon Styles	4-1	Manual Lift Assembly	
Installation	4-4	Description	6-36
Removal	4-1	Folding Top Catch Clips	6-36
Description	4-1	Manually Operated Tops	6-36
Headlining Description -		Removal and Installation	6-36
"55 and 65" Station Wagon Styles	4-6	Manual Page and Figure Numbers	1-1
Headlining Polyurethane -		Manual Reference Tabs	1-1
Foam and Flocked -		Manual Text	1-1
Installation	4-4	Model Identification	1-2
Removal	4-4	Body Style Number	1-2
Horizontal Dimensions -		Body Style Number Series	1-2
		Body Style Number Suffix	1-2
		Body Type Letter	1-3
		Body Type Name	1-2

Subject	Page No.	Subject	Page No.
Model Introduction	1-2	Engine Compartment Lid Support - Corvaire	9-6
P		Rear Compartment Front Panel "E" Body	9-5
Power Operated Tail Gate Window	11-20	Rear Compartment Hinges and Torque Rods - Lubrication	2-4
Checking Procedure	11-21	Rear Compartment Lid - All Styles Except Corvaire	9-4
A. Checking Feed Circuit Breaker	11-24	Emblem and Lock Cylinder Assembly - All Cadillac Styles	9-7
B. Checking Relay Assembly at Shroud - Oldsmobile	11-25	Hinge Strap	9-5
C. Checking Feed Circuit Continuity at Control Switch on Instrument Panel	11-25	Rear Compartment Lid Lock	9-9
D. Checking Control Switch at Instrument Panel	11-25	Rear Compartment Lid Lock Cylinder - Chevrolet "A", Pontiac "A & B" (Except 26657), Oldsmobile "B & E" and Buick "E" Styles	9-8
E. Checking Control Switch on Tail Gate	11-25	Chevrolet "B & X" Styles, Buick "A-B & C" Styles and Oldsmobile "A & C" Styles	9-7
F. Checking The Tail Gate Window Motor	11-25	Rear Compartment Lid Lock Cylinder Assembly - Pontiac 26657 Style	9-8
G. Checking Operation of Safety Switch	11-27	Rear Compartment Lid Lock - Lubrication	2-4
H. Trouble Shooting	11-31	Rear Compartment Lid Lock Manual Release Unit - Pontiac "A" Styles	9-13
Electrical Tail Gate Window Circuit	11-20	Rear Compartment Lid Lock Striker	9-9
Power Operated Ventilators	11-20	Rear Compartment Lid Lock Striker Engagement - All Styles Except Corvaire and Cadillac Styles with Mechanical Closing Unit Option	9-9
Power Operated Windows	11-8	Rear Compartment Lid Mechanical Pull- Down Unit - All Cadillac Styles	9-10
Circuit Checking Procedures	11-8	Rear Compartment Lid Mechanical Pull- Down Unit Adjustments - All Cadillac Styles	9-12
A. Checking Feed Circuit Continuity at Circuit Breaker	11-9	Rear Compartment Lid Mechanical Pull- Down Unit - Cable - All Cadillac Styles	9-11
B. Checking Relay Assembly at Shroud - Oldsmobile and Cadillac	11-10	Rear Compartment Lid Mechanical Pull- Down Unit Hydraulic Cylinder - All Cadillac Styles	9-11
C. Checking For Current at Cut-Out Switch - Cadillac	11-10	Rear Compartment Lid Vacuum Locking System - Styles Equipped with Option	9-10
D. Checking Cut-Out Switch - Cadillac	11-10	Rear Compartment Torque Rod Adjustment	9-6
E. Checking Feed Circuit Continuity at Window Control Switch	11-11	Rear Compartment Weatherstrips - All Styles	9-14
F. Checking Window Control Switch	11-12	Rear Doors	7-79
G. Checking Wires Between Door Switch and Motor	11-12	Description	7-79
H. Checking Wires Between Quarter Window Switch and Motor	11-12	Hinges	7-79
I. Checking Window Motor	11-13	Inner Panel Cam - All Except "X" Styles	7-86
J. Typical Failures of Power Windows	11-13	Lock Assembly and Vacuum Actuator - All Except "B35-45 and 69" Styles	7-84
Power Operated Windows - All Series	11-2	Lock Assembly - "B35-45 and 69" Styles	7-83
Cut-Out Switch	11-7	Lock Remote Control	7-82
Description	11-2	Lock Vacuum Actuator 68069 and 68169 Styles	7-86
Feed Harness for Rear Doors or Quarter Windows	11-2	Ventilator Assembly - 68069 and 68169" Styles	7-96
Front Cross-Over Harness	11-2	Ventilator Regulator "68069 and 68169" Styles	7-96
Quarter Window Harness	11-5		
Rear Door Window Harness	11-6		
Relay	11-7		
Power Windows and Ventilators	11-2		
R			
Rear Compartment	9-4		
Engine Compartment Latch Striker - All Corvaire Styles	9-10		
Engine Compartment Lid - Corvaire	9-5		
Engine Compartment Lid Latch - All Corvaire Styles	9-9		

Subject	Page No.	Subject	Page No.
Rear Door Hinge Hold-Open Assembly - Lubrication	2-1	Shelf Center Finishing Panel "E" Body Styles	8-8
Rear Door Window Adjustments	7-102	Rear Quarter Compartment Shelf Side Finishing Panels - "E" Body Styles	8-9
Rear Door Window and Ventilator Adjustments - 68069 and 68169 Styles	7-100	Rear Quarter Description	8-2
Rear Door Window Assembly - "A39" Styles	7-100	Rear Quarter Folding Top Compartment Side Trim Panel Assembly	8-6
All Closed Styles	7-90	Rear Quarter Front Trim Panel Chevy II Station Wagons	8-16
"B & C 39" and All C 69" Except 68069 and 68169 Styles	7-92	Right or Left Side - "A" Station Wagons	8-14
"68069 and 68169" Styles	7-94	Rear Quarter Hardware	8-20
"Z39" Styles	7-101	Description	8-20
Rear Door Window Front Guide and Guide Plate - 68069 and 68169 Styles	7-105	Phantom Views	8-20
"B & C39" and All C-69" Except 68069 and 68169 Styles	7-104	Inner Panel Sealing	8-20
Rear Door Window Front or Rear Guide - "Z39" Styles	7-106	Rear Quarter Inner Trim Panel (Left Side) - "B" Body Station Wagons	8-10
Rear Door Window Glass Run Channel - "A35-55-65 and 69" Styles	7-103	Rear Quarter - Introduction	8-2
"B35-45 and 69" Styles	7-102	Rear Quarter Lower Trim - "B & C-39 and 69" Styles	8-10
"X35 and 69" Styles	7-104	33839, 33869 and 44439 Styles	8-10
Rear Door Window Glass Run Channel Inner and Outer Strip Assembly - "A-X & Z" Styles	7-88	Rear Quarter Rear Trim Panel - All Station Wagons Except 13435 and 23335	8-15
Rear Door Window Glass Run Channel Outer Strip Assembly - "B & C" Styles	7-90	Chevy II Station Wagons	8-16
Rear Door Window Guide Channels - "A39" Styles	7-106	13435 and 23335 Styles	8-16
Rear Door Window Lower Sash Channel Cam - All except "X" Styles	7-87	Rear Quarter Spare Tire Cover Panel - "A" Station Wagons	8-14
Rear Door Window Rear Guide - "B & C39" Styles and All "C69" Except 68069 and 68169 Styles	7-104	"B" Body Station Wagons	8-11
Rear Door Window Regulator Assembly - "A35-55-65 and 69 and "X35 and 69"	7-110	Rear Quarter Stationary Window "A & B" Description	8-18
"A39 & Z39" Styles	7-110	Installation	8-18
Rear Door Window Regulator - Electric Motor Removal	7-110	Removal	8-18
Manual and Electric "B & C" Styles	7-107	Station Wagons	8-18
Rear Door Window Stationary Ventilator Assembly - "X35 and 69" Styles	7-88	Rear Quarter Stationary Window "X" Installation	8-20
Rear Door Window Stationary Ventilator Division Channel - "X35 and 69" Styles	7-88	Removal	8-20
Rear Headlining - "55 and 65" Station Wagon Styles	4-8	Station Wagon	8-20
Rear Headlining Installation "55 and 65" Station Wagon Styles	4-8	Rear Quarter Trim	8-2
Removal "55 and 65" Station Wagon Styles	4-8	(Hang-On Type)	8-3
Rear Quarter Arm Rest	8-2	Convertible Styles	8-6
Rear Quarter Arm Rest and Trim "E" Body Styles	8-7	(Insert Type)	8-4
Rear Quarter Compartment		"A" & "Z" Convertible Styles	8-7
		Chevelle - 13480 and 13680 Styles	8-5
		Corvair Two Door Styles Except Convertibles	8-4
		Rear Quarter Window "A & B 11" and "A07" Styles	8-21
		"X-11" Styles	8-21
		Rear Quarter Window Adjustments - "A & B" Closed Styles	8-21
		"X" Closed Styles	8-22
		Rear Quarter Window Assembly - "17-37-47-57-67-87" Styles	8-25
		A. Removal & Installation "B & C- 37 & 57" Styles	8-26
		B. Removal & Installation "B-47" Style	8-26

Subject	Page No.	Subject	Page No.
C. Removal & Installation		Rear Seat Back -	
"B & C-67" Styles	8-27	All Except Corvair	10-34
Adjustments - "B & C"		Rear Seat Cushion	10-34
37-47-57 and 67" Styles	8-28	Folding Rear Seat Back Assembly	10-35
D. Removal & Installation		Folding Rear Seat Back - Corvair	10-35
"A-17 and 67" Styles	8-28	Folding Rear Seat Back Filler Panel	10-35
Adjustments "A-17 and 67" Styles . .	8-29	Folding Rear Seat Back Linkage	10-35
E. Removal & Installation "E" Styles . .	8-30	Rear Seat Back Center Arm Rest and Curtain	10-34
F. Removal & Installation		Rear Seat Back Center Arm Rest Hanger	
"X"-37" Styles	8-30	Plate and Linkage	10-34
Adjustments "X-37" Styles	8-30	Reclining Front Seat Back	10-32
G. Removal & Installation		Reclining Front Seat Back and Head Rest . .	10-32
"X-37" Styles	8-31	Description	10-32
Adjustments "Z-37" Styles	8-35	Positioning Unit	10-32
H. Removal & Installation		Seat Back Assembly	10-32
"Z-67" Styles	8-35	Strato Seat Back	
Adjustments - "Z-67" Styles	8-35	Description	10-33
Rear Quarter Window Front Glass		Headrest	10-33
Run Channel -		Headrest Supports	10-33
All Closed Styles	8-24	Support Guide Tube	10-33
Rear Quarter Window Front Guide -			
"A-E-X & Z" Hardtop & Convertible Styles	8-40	T	
"B & C-37-47-57 and 67" Styles	8-38	Tail Gate - All Styles	9-14
Rear Quarter Window Glass Run Channel -		Tail Gate Assembly	9-17
Chevrolet "B-47" Styles	8-41	Tail Gate Bottom Drain Hole Sealing Strips .	9-26
Rear Quarter Window Guide Assembly -		Tail Gate	
"X-11" Styles	8-24	Description	9-14
Rear Quarter Window Outer Strip Assembly -		Tail Gate Fabric Cover	5-10
All Closed Styles	8-24	Description	5-10
"B-37 and 67" Styles except Chevrolet . .	8-43	Installation	5-10
Rear Quarter Window Rear Glass Run		Removal	5-10
Channel -		Tail Gate Hinges (Station Wagon) -	
All Closed Styles	8-23	Lubrication	2-5
Rear Quarter Window Rear Guide -		Tail Gate Inner & Outer Strip Assemblies . .	9-26
"B & C -37-47-57 and 67" Styles	8-38	Tail Gate Inner Panel Access Hole Covers . .	9-16
Rear Quarter Window Regulator -		Tail Gate Inner Panel Cover	9-14
(Manual and Electric) "A - B & X"		Tail Gate Inner Panel Water Deflector	9-16
Closed Styles	8-22	Tail Gate Jamb Switch - Electric Styles . . .	9-22
Rear Quarter Window Regulator Assembly		Tail Gate Lock Assembly - Right or	
(Electric) "B & C-37-47-57 and 67" Styles.	8-35	Left Side	9-23
(Manual) "B & C"-37-47-57 and 67" Styles.	8-35	Tail Gate Lock Striker Adjustments	9-25
(Manual & Electric) "A-E-X-& Z" Hardtop		Right or Left Side	9-25
& Convertible	8-36	Tail Gate Lock Striker (Station Wagon) -	
Rear Quarter Wheelhouse Cover Panel		Lubrication	2-5
(Right Side) -		Tail Gate Opening Weatherstrips	9-26
"B" Station Wagons	8-11	Tail Gate Remote Control Assembly	9-23
Rear Quarter Wheelhouse Trim Cover		Tail Gate Remote Control Inside Handle	
Assembly (Left Side) -		"B" Styles	9-23
All Station Wagons Except 23335 Styles . .	8-16	Tail Gate Support Assemblies	9-17
Rear Quarter Wheelhouse Trim Cover -		Tail Gate Torque Rod	9-26
Chevy II Station Wagons	8-17	Tail Gate Window Assembly -	
Rear Quarter Wheelhouse Trim Cover Panel		Manual or Electric	9-18
(Right Side) -		Tail Gate Window Electric Regulator Motor	
"A" Station Wagons	8-14	Assembly	9-20
Rear Quarter Window Regulator Cams and		Tail Gate Window Lower Glass Run	
Guides -		Channels	9-22
Lubrication	2-4	Tail Gate Window Regulator and Cams	
Rear Quarter Window Upper Glass Run Channel -		(Station Wagon) -	
"E" Styles	8-42	Lubrication	2-4
Rear Seat	10-34		

Subject	Page No.	Subject	Page No.
Tail Gate Window Regulator -		Two-Way Seat Adjuster Components	
Manual or Electric	9-19	"C" Body	10-8
Outside Handle	9-21	Electric Motor	10-8
Tail Gate Window Upper Glass Run Channel -		Horizontal Gearnut	10-9
"A" & B Styles	9-27	Horizontal Jackscrew	10-9
"X" Styles	9-27	Plastic Sides	10-9
Tail Lamps	9-28	U	
Tail Lamp Bulb Usage Chart	9-28	Underbody Alignment - Chevy II Styles	1-15
Tail Lamp Operations -		Alignment Checking Procedure	1-15
Buick	9-34	Body Tram Gage	1-15
Chevrolet	9-28	Car Preparation	1-15
Oldsmobile	9-32	Description	1-15
Pontiac	9-30	General Body Construction	1-15
Tail Lamp Sealing	9-28	Principles of Trammng	1-15
Trim Cleaning		Trammng Sequence	1-15
General Instructions	1-6	Reference Point Dimensions	1-15
Introduction	1-6	Underbody General Service Information	1-15
Procedure	1-6	Underbody Alignment - Corvair Styles	1-15
Battery Acid Removal	1-9	Alignment Checking Information	1-15
Blood Stain Removal	1-9	Body Tram Gage	1-15
Candy Removal	1-9	General Body Construction	1-15
Chewing Gum Removal	1-9	Horizontal Dimensions	1-15
Fruit, Fruit Stains, Liquor and Wine		Reference Point Dimensions	1-15
Removal	1-10	Underbody General Service Information	1-15
Grease and Oil Removal	1-10	Vertical Dimensions	1-15
Ice Cream Removal	1-10	V	
Lipstick Removal	1-10	Vertical Dimensions (Complete Underbody)	
Nausea Removal	1-10	Chevy II Styles	1-20
Shoe Polish and Dressings Removal	1-10	W	
Tar Removal	1-10	Windshield Glass -	
Urine Removal	1-10	Adhesive Caulked Type	3-3
Cleaning Fabrics With Detergents	1-7	Description	3-3
Cleaning Fabrics with Volatile Cleaners	1-7	Installation	3-7
Cleaning Floor Carpets	1-9	(Extended Method)	3-5
Cleaning Folding Top and Fabric Roof		(Short Method)	3-3
Cover Material	1-8	Removal	3-7
Cleaning Genuine Leather and Coated		Rubber Channel	3-7
Fabrics	1-8	Waterleak Correction	3-9
Cleaning Polyurethane Foam Headlining			
Material	1-8		
Precautions For Cleaning Fabrics	1-8		
Removal of Specific Stains From			
Automotive Upholstery Cloth	1-9		